

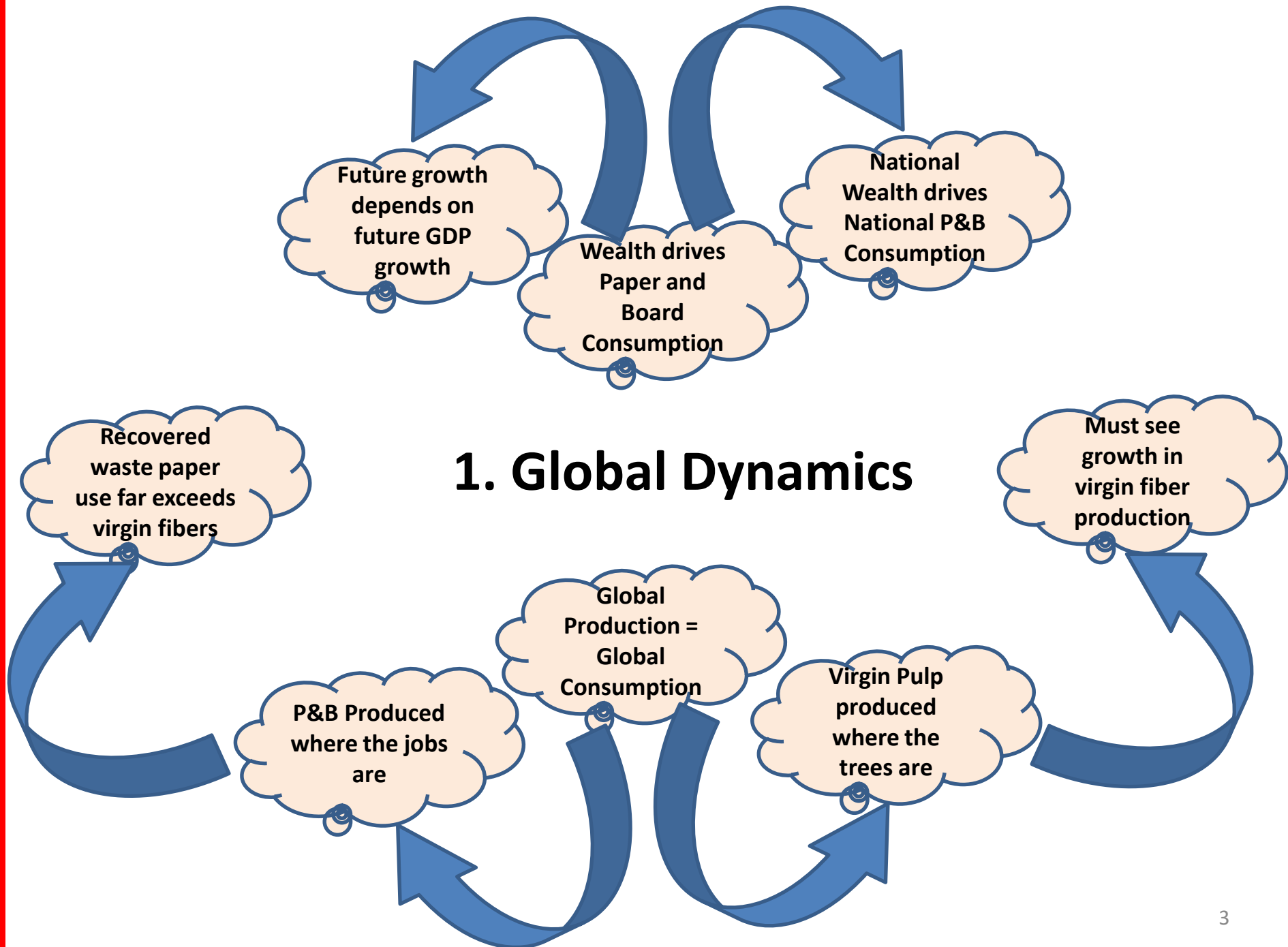
# **Global Dynamics of the Pulp and Paper Industry 2017**

**Richard B. Phillips**  
**North Carolina State University**  
**Raleigh, North Carolina**  
**[richard\\_phillips@ncsu.edu](mailto:richard_phillips@ncsu.edu)**

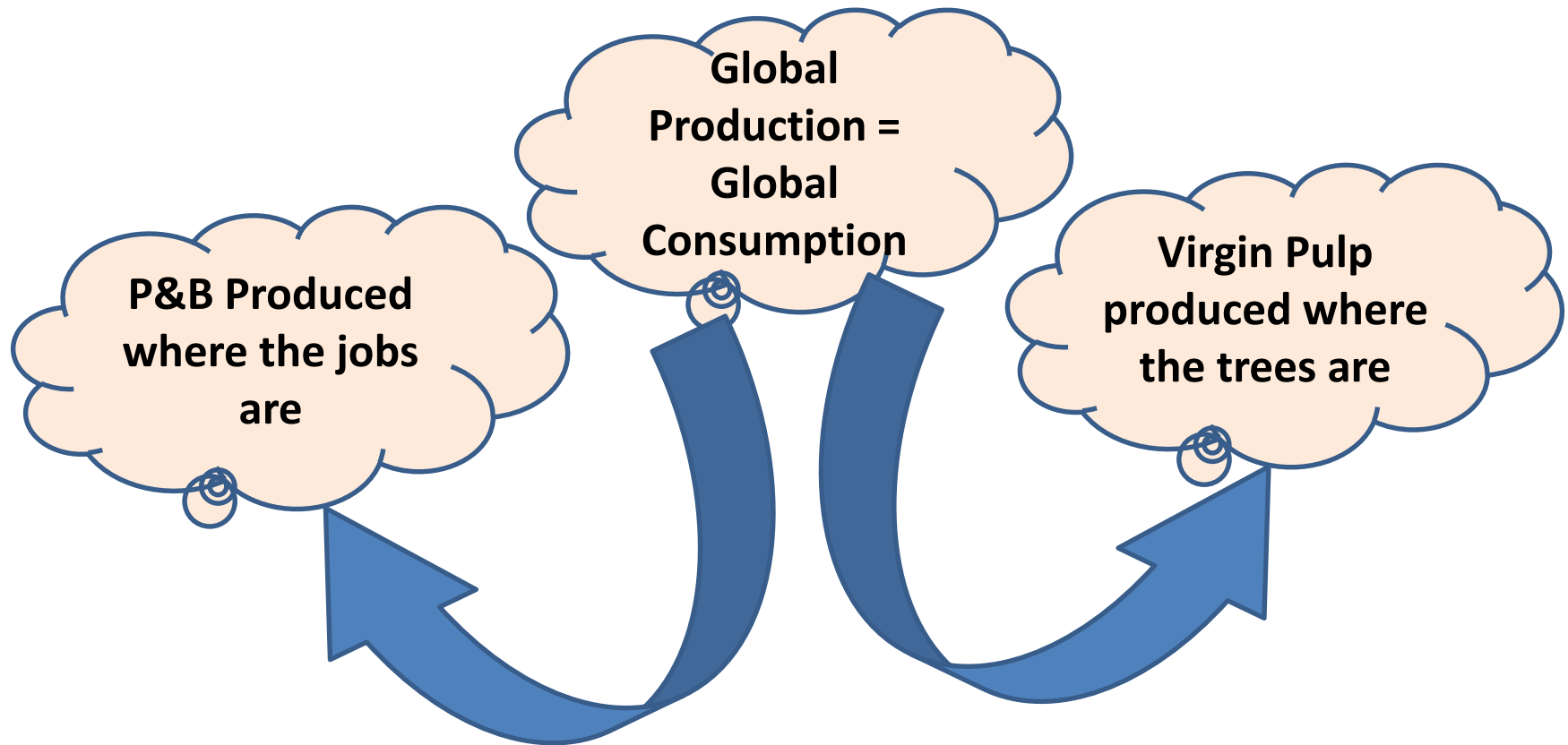
# Four Main Points

1. **Global Dynamics drive local decisions**
  - *Decisions made by P&B companies in one part of the world impact decisions in all other parts of the world*
2. **Global paper and board consumption increasing ...1% per Year**
  - *Continues to grow globally, but declining in most of the Western World*
  - *Tissue and containerboard relatively strong, printing papers very weak*
3. **Recycled Fiber availability will become more critical and costly**
  - *Abundant wood – not an issue, but ...*
  - *... Long fiber products from virgin fiber not increasing*
  - *Recovered paper supply and quality will be under significant stress*
4. **The “Bioeconomy” will make little impact on Pulp and Paper Industry**
  - *The “Nano” developments that are promising represent high price but ...*
  - *Low volume products*

# 1. Global Dynamics

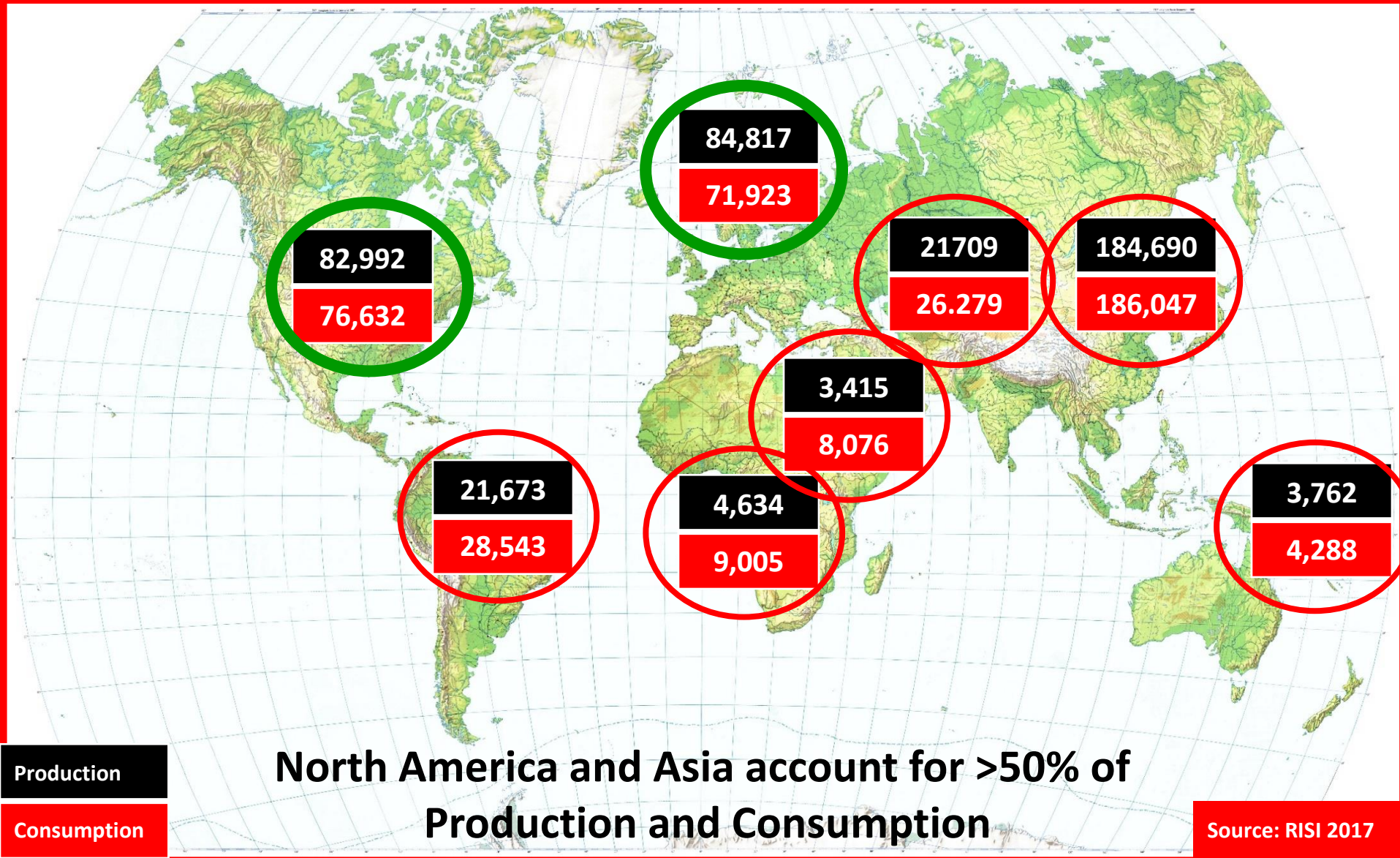


# Global Dynamics drive Local Decisions



# 2015 Global Production / Consumption

## *27% of Production is Exported*



# Wood Pulp Balance

	Exports minus Imports				
	P&B	Wood Pulp	Bleached Softwood	Bleached Hardwood	Recovered Paper
<b>World</b>	-1,033	-1,216	-491	-145	-771
<b>North America</b>	5,856	8,633	8,066	-1,199	19,775
<b>Western Europe</b>	13,978	-4,132	701	-4,764	7,508
<b>Eastern Europe</b>	-4,879	-446	-131	-762	806
<b>Africa</b>	-5,088	-424	-449	77	164
<b>Asia</b>	-89	-19,681	-9,747	-6,414	-30,053
<b>Oceania</b>	-566	581	232	-176	1,698
<b>Latin America</b>	-7,303	14,900	1,203	13,354	-1,044
<b>Middle East</b>	-4,647	-648	-367	-260	375

# Wood Pulp Balance

	Exports minus Imports				
	P&B	Wood Pulp	Bleached Softwood	Bleached Hardwood	Recovered Paper
World	-1,033	-1,216	-491	-145	-771
North America	5,856	8,633	8,066	-1,199	19,775
Western Europe	13,978	-4,132	701	-4,764	7,508
Eastern Europe	-4,879	-446	-131	-762	806
Africa	-5,088	-424	-449	77	164
Asia	-89	-19,681	-9,747	-6,414	-30,053
Oceania	-566	581	232	-176	1,698
Latin America	-7,303	14,900	1,203	13,354	-1,044
Middle East	-4,647	-648	-367	-260	375

**Wood pulp is manufactured where the trees are**

# Softwood Pulp Balance

	Exports minus Imports				
	P&B	Wood Pulp	Bleached Softwood	Bleached Hardwood	Recovered Paper
<b>World</b>	-1,033	-1,216	-491	-145	-771
<b>North America</b>	5,856	8,633	8,066	-1,199	19,775
<b>Western Europe</b>	13,978	-4,132	701	-4,764	7,508
<b>Eastern Europe</b>	-4,879	-446	-131	-762	806
<b>Africa</b>	-5,088	-424	-449	77	164
<b>Asia</b>	-89	-19,681	-9,747	-6,414	-30,053
<b>Oceania</b>	-566	581	232	-176	1,698
<b>Latin America</b>	-7,303	14,900	1,203	13,354	-1,044
<b>Middle East</b>	-4,647	-648	-367	-260	375

**Canada (NBSK) and USA (SBSK) account for long fiber production**

# Hardwood Pulp Balance

	Exports minus Imports				
	P&B	Wood Pulp	Bleached Softwood	Bleached Hardwood	Recovered Paper
<b>World</b>	-1,033	-1,216	-491	-145	-771
<b>North America</b>	5,856	8,633	8,066	-1,199	19,775
<b>Western Europe</b>	13,978	-4,132	701	-4,764	7,508
<b>Eastern Europe</b>	-4,879	-446	-131	-762	806
<b>Africa</b>	-5,088	-424	-449	77	164
<b>Asia</b>	-89	-19,681	-9,747	-6,414	-30,053
<b>Oceania</b>	-566	581	232	-176	1,698
<b>Latin America</b>	-7,303	14,900	1,203	13,354	-1,044
<b>Middle East</b>	-4,647	-648	-367	-260	375

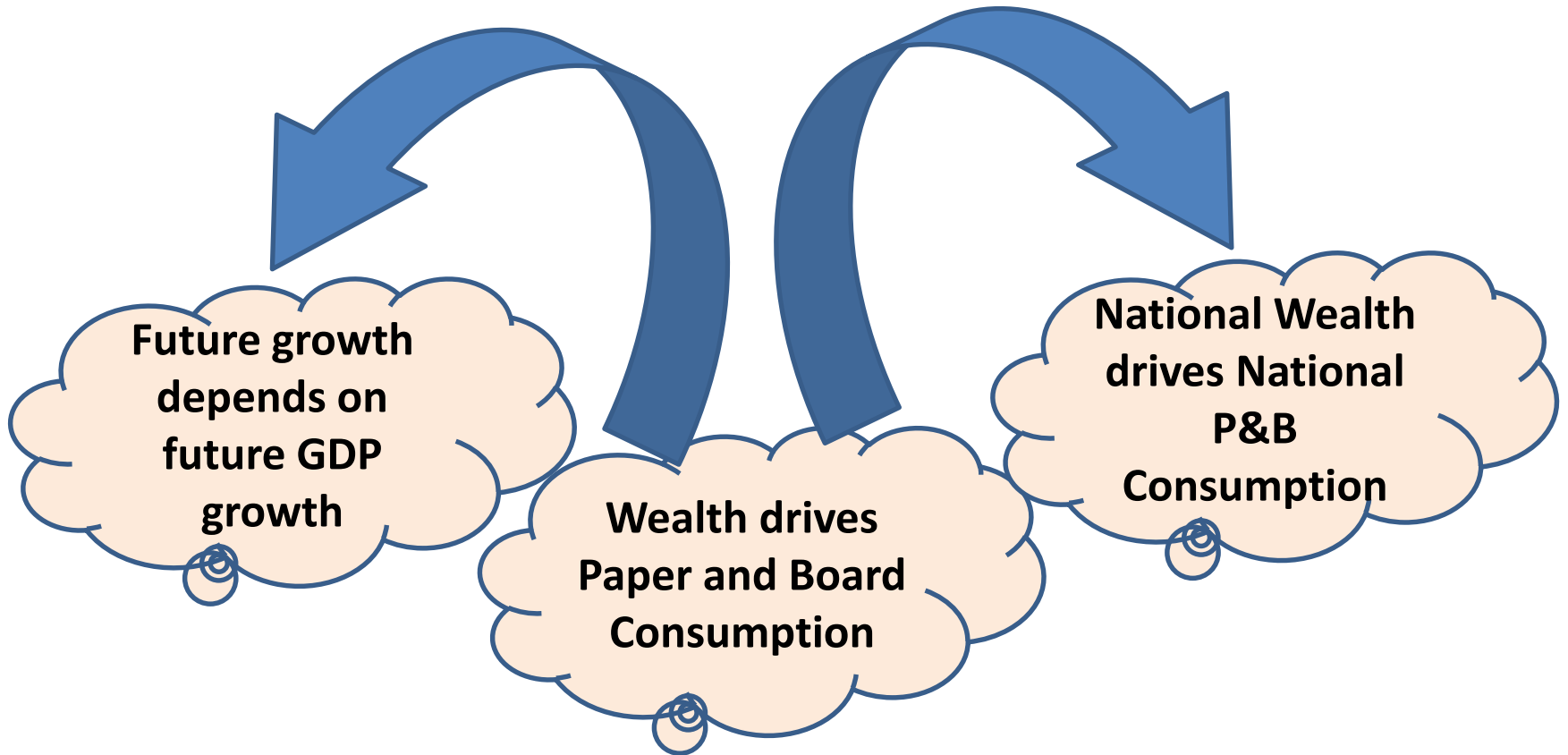
**Brazil, Chile, Argentina and Uruguay (BEK) account for most of world short fiber. Brazil has abundant land for 25 more mills.**

# Recovered Paper Balance

	Exports minus Imports				
	P&B	Wood Pulp	Bleached Softwood	Bleached Hardwood	Recovered Paper
World	-1,033	-1,216	-491	-145	-771
North America	5,856	8,633	8,066	-1,199	19,775
Western Europe	13,978	-4,132	701	-4,764	7,508
Eastern Europe	-4,879	-446	-131	-762	806
Africa	-5,088	-424	-449	77	164
Asia	-89	-19,681	-9,747	-6,414	-30,053
Oceania	-566	581	232	-176	1,698
Latin America	-7,303	14,900	1,203	13,354	-1,044
Middle East	-4,647	-648	-367	-260	375

The imbalance in Recovered Paper will cause major problems to be discussed later.

# Wealth drives consumption

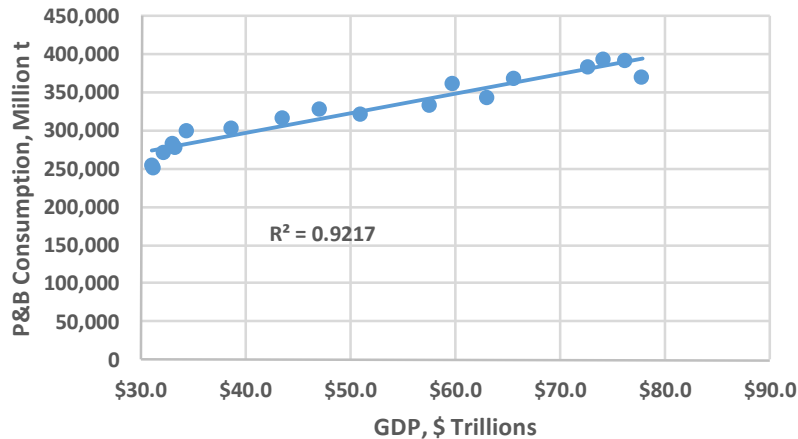


# Consumption

- **Paper and Board Consumption are driven by wealth**
  - *Manufacturing activity drives containerboard*
  - *Business activity drives printing papers*
  - *Consumer activity drives containerboard and others other*
- **Local consumption is driven by local wealth**
  - *Global consumption can be predicted by Global GDP growth*
  - *National consumption is not so predictable*
- **Paper and Board are recovered at increasing rates**
  - *Paper is recovered locally and shipped globally*

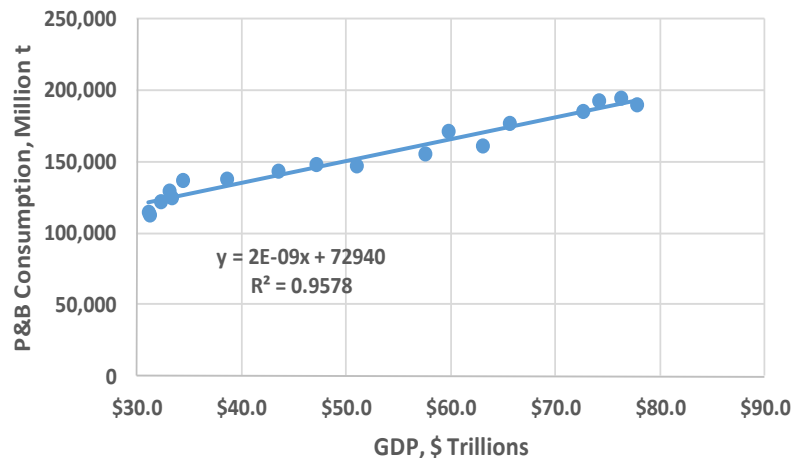
# Global P&B Consumption related to Wealth

Global P&B vs GDP

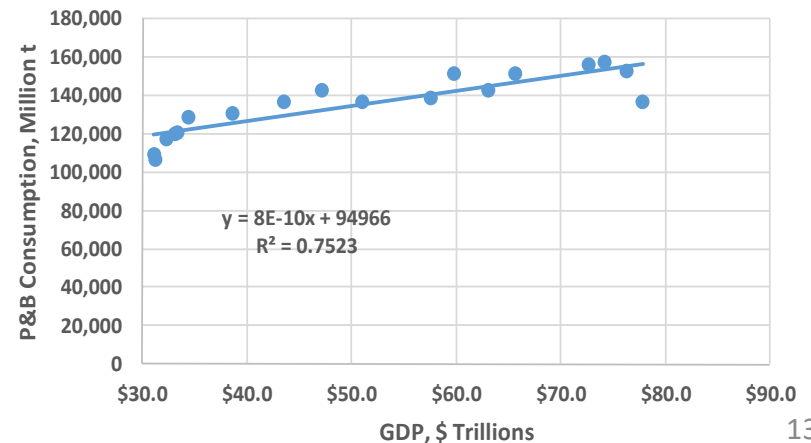


- **Gross Domestic Product**  
the best indicator
- **Better correlation with packaging**  
than paper

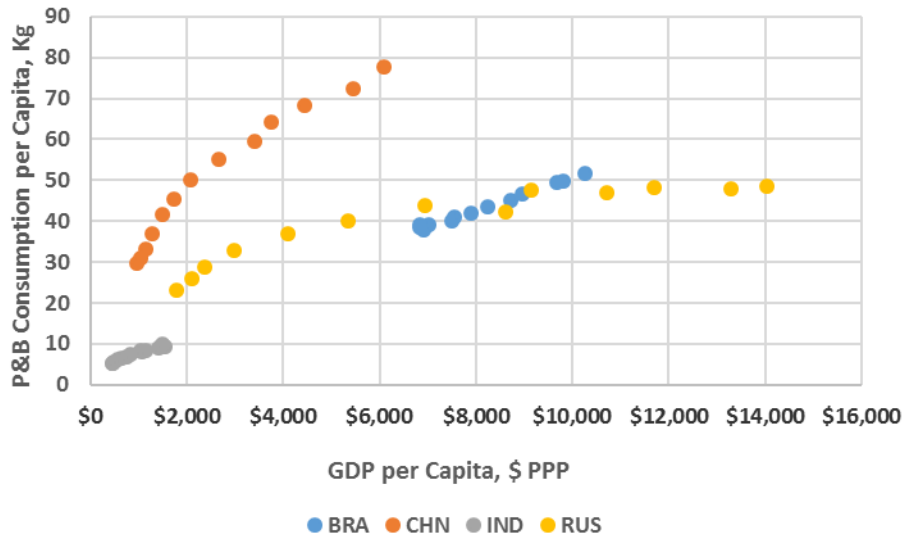
Global PKG vs GDP



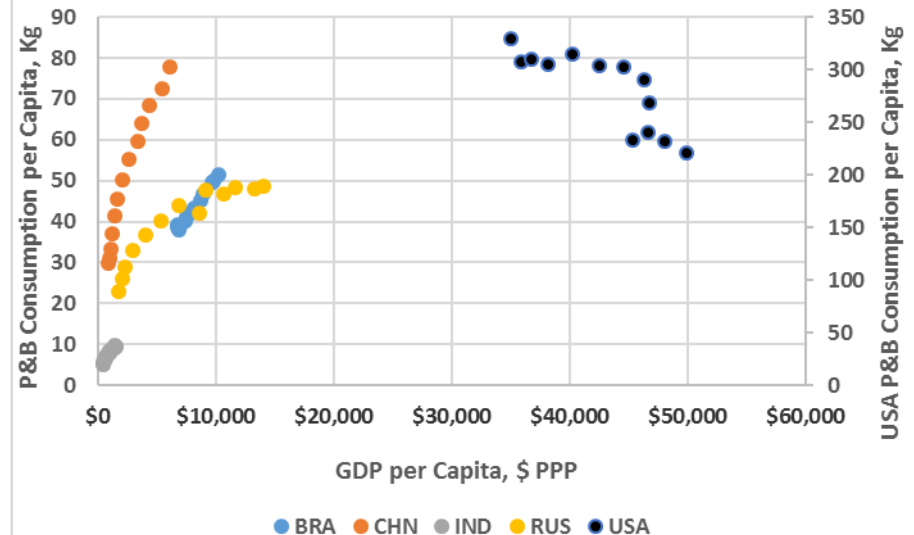
Global PAPER vs GDP



# P&B Consumption v GDP per Capita

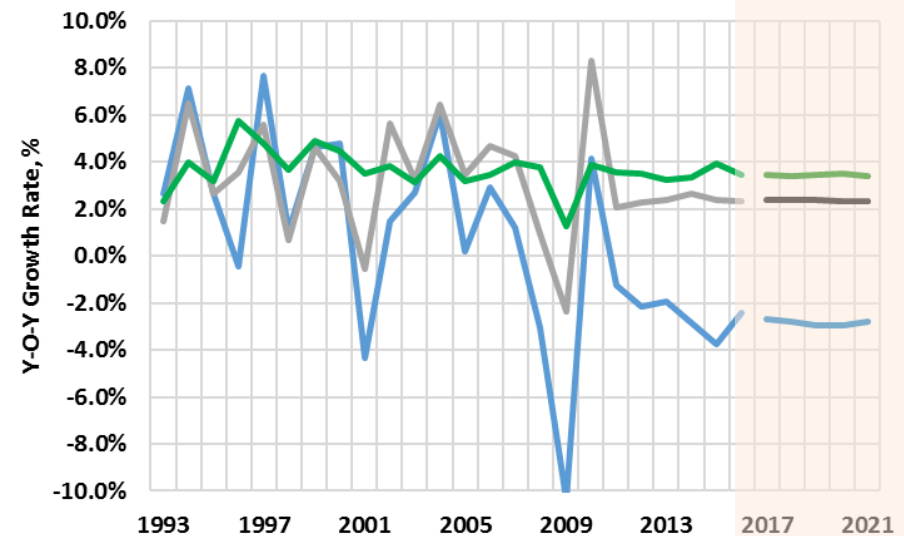
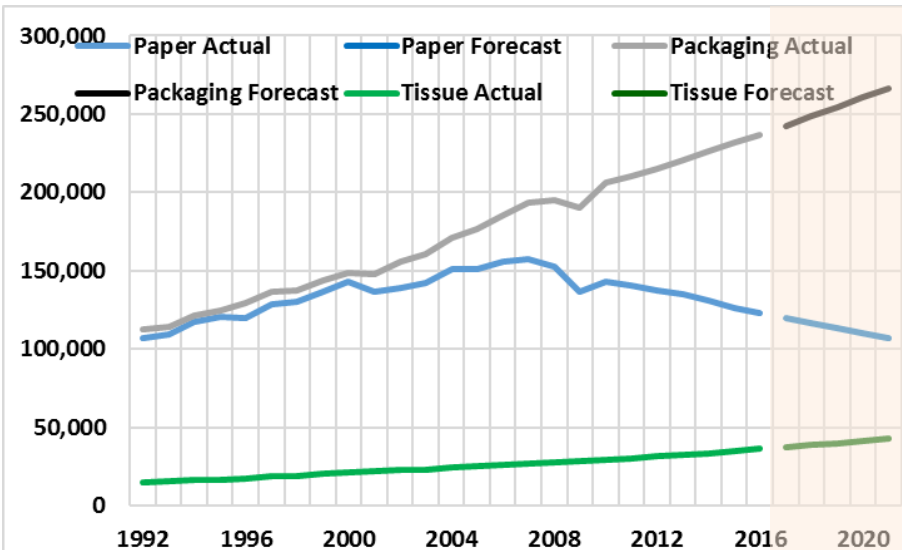


**P&B consumption predictable for  
Developing nations**



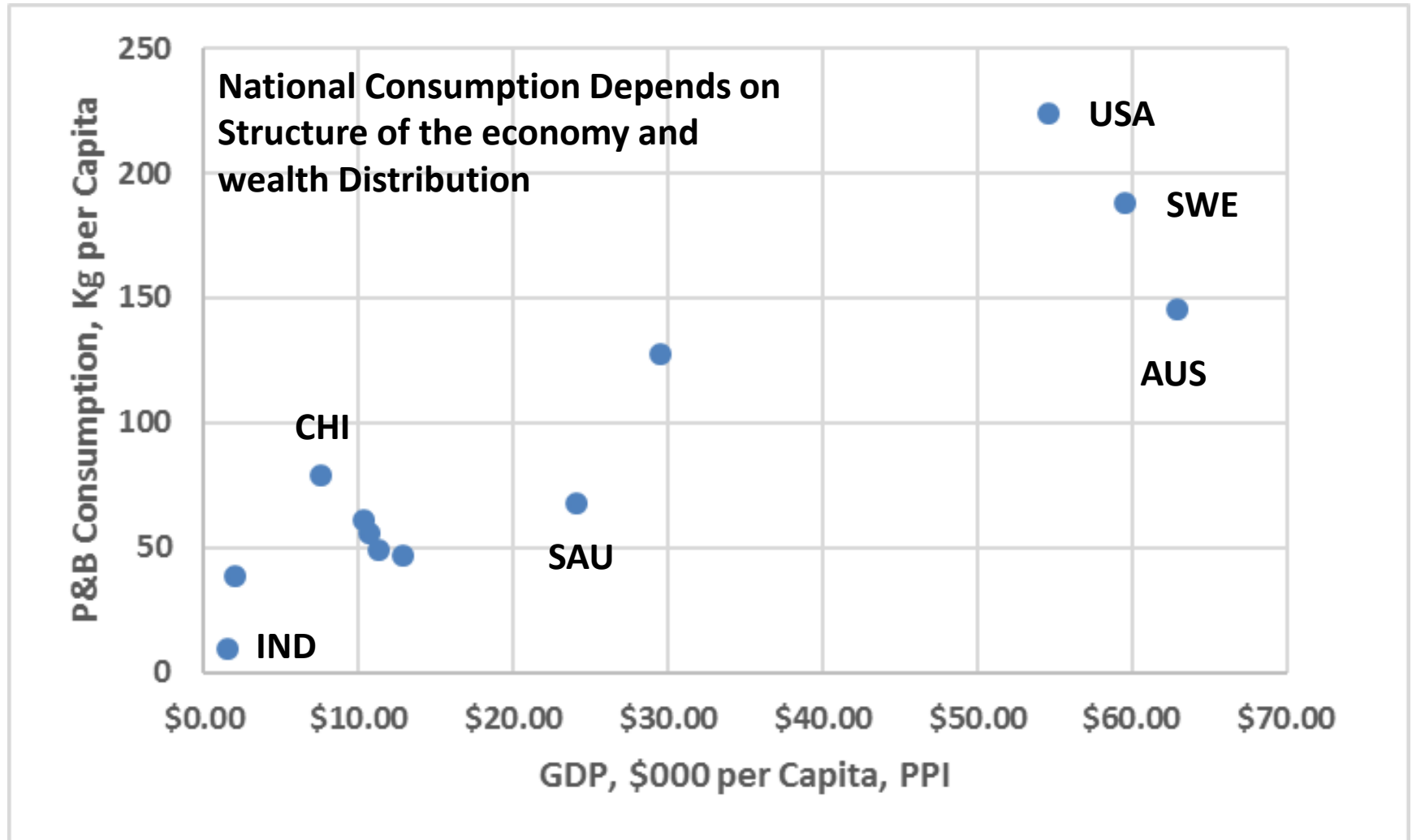
**Not so much for Developed:  
Decline related to  
Printing Papers and Newsprint**

# Extremes in Global Product Demand Forecast

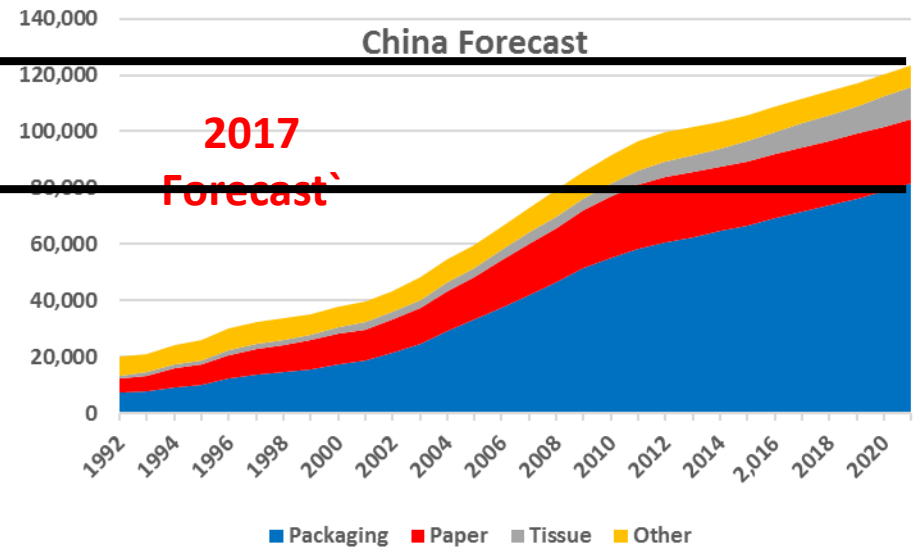
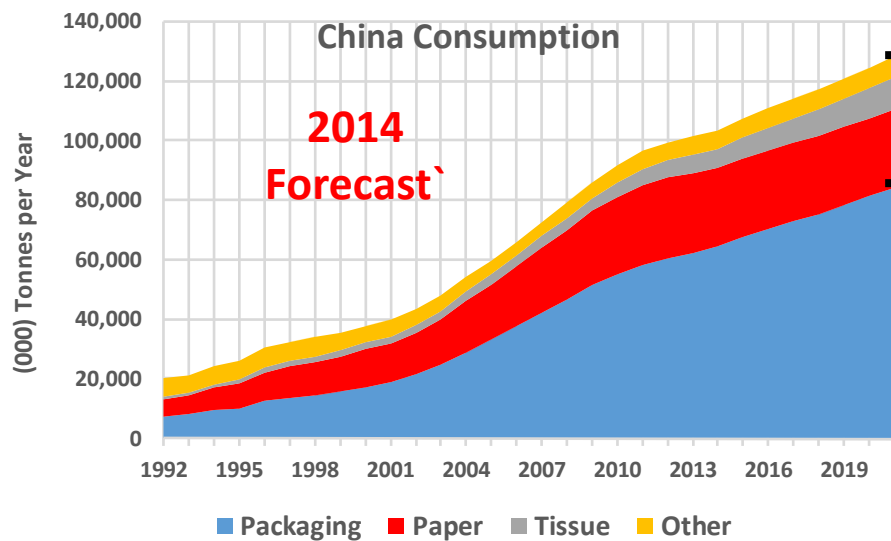


- Packaging more than 50% of P&B consumed, growing ~2% per year
- Tissue growth ~3.5% per year
- Both products highly dependent on the growth of wealth
- Printing Papers decline leveled off at -2.5% per year, but faster in Developed economies

# Selected Countries GDP vs P&B Consumption

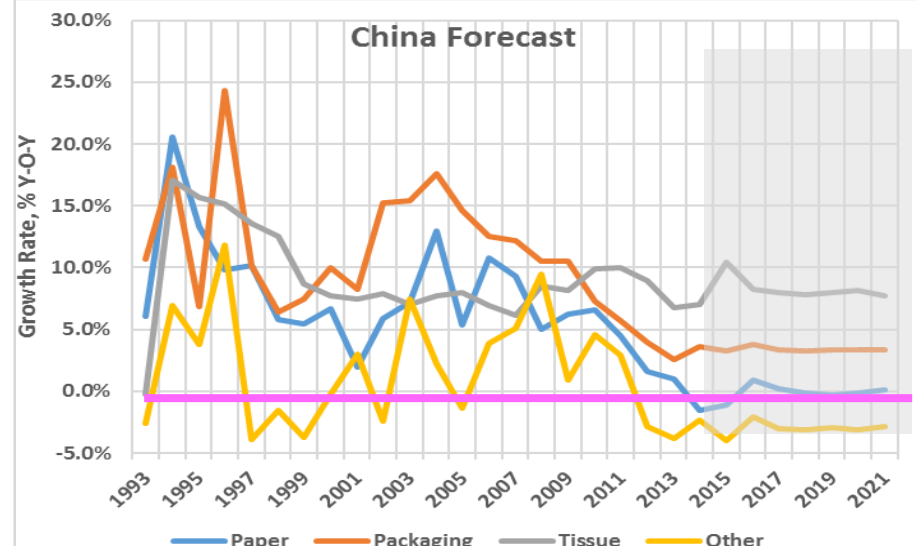
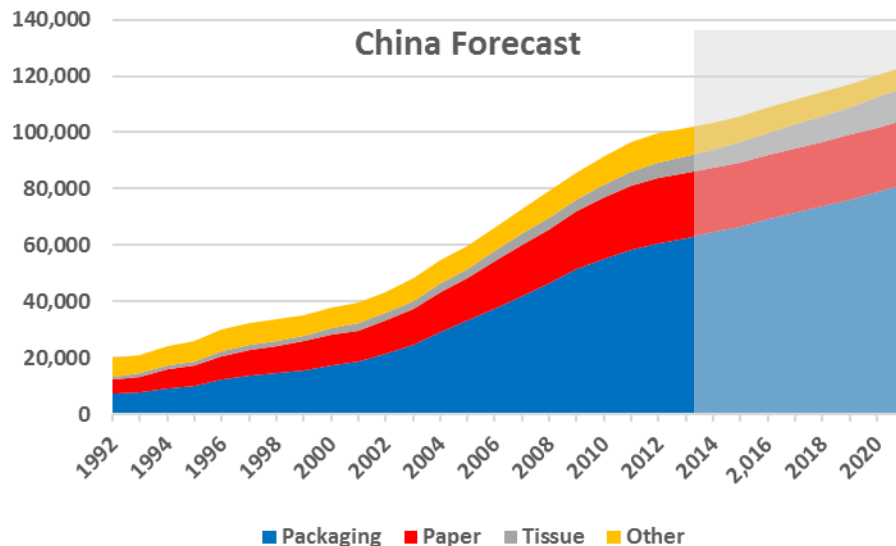


# China View



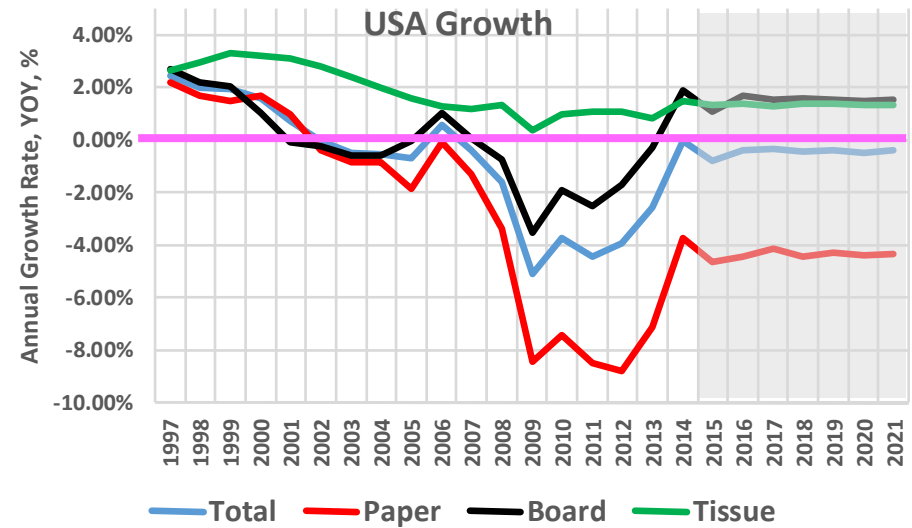
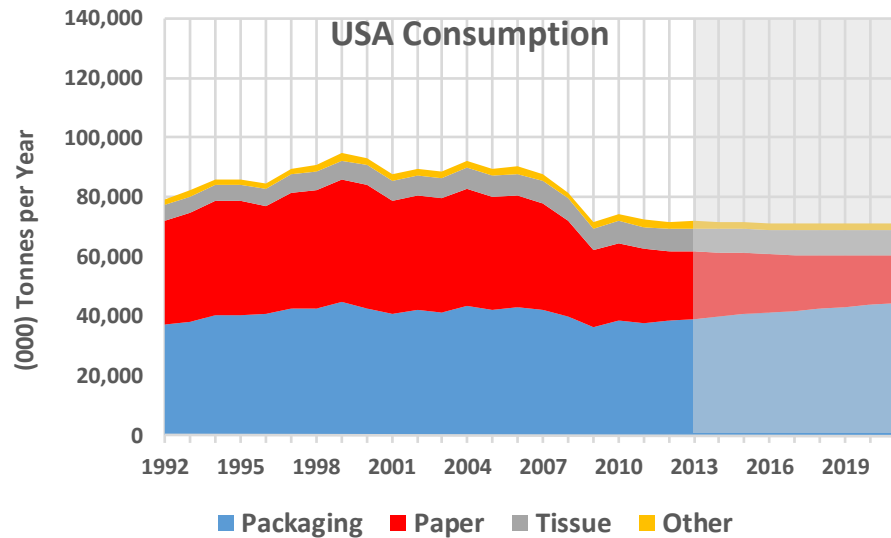
- A “Forecast” is an educated guess
- My guess in 2014 and my guess in 2017 are both based on RISI numbers for 2 years earlier (that’s the best you can get from RISI)
- All economists were more bullish in 2014 about the World and the Chinese economy in 2017 than today

# China View



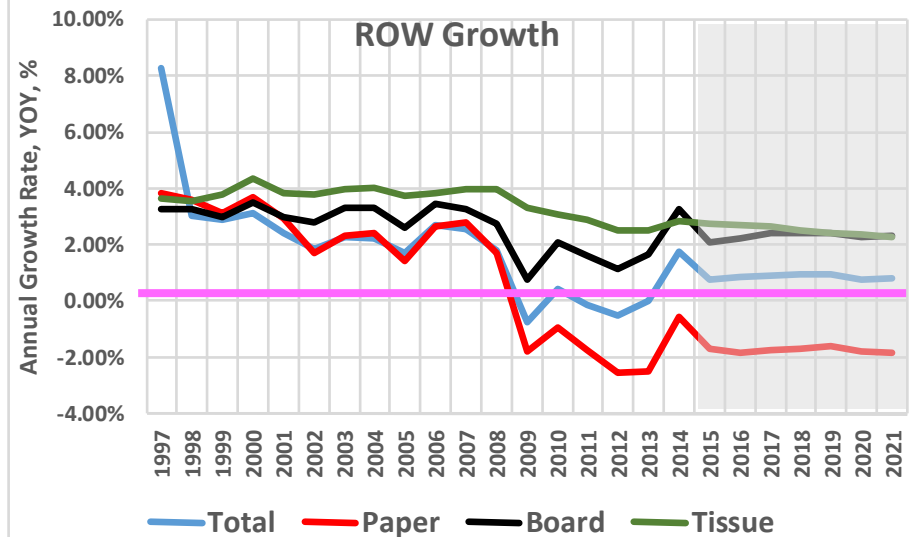
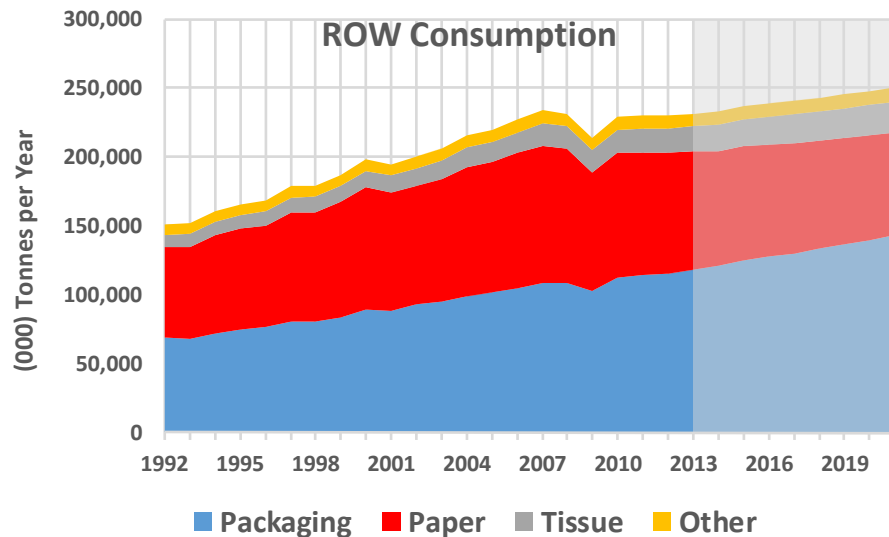
- Continued overall growth of paper and board consumption, leveling off to still good numbers
- Packaging board continues to grow ~4% per year
- No growth in paper
- Tissue continues to grow, but volumes are small

# USA View



- Paper and board consumption continues to decline, perhaps at slower rate
- Packaging board continues to grow ~2% per year
- Continued shrinkage in paper consumption
- Tissue continues to grow, but volumes are small

# Rest of the World View



- Slow growth of paper and board consumption
- Packaging board continues to grow ~2% per year, about same as USA
- Continued shrinkage in paper consumption
- Tissue continues to grow, but volumes are small

# 3. Fiber Availability



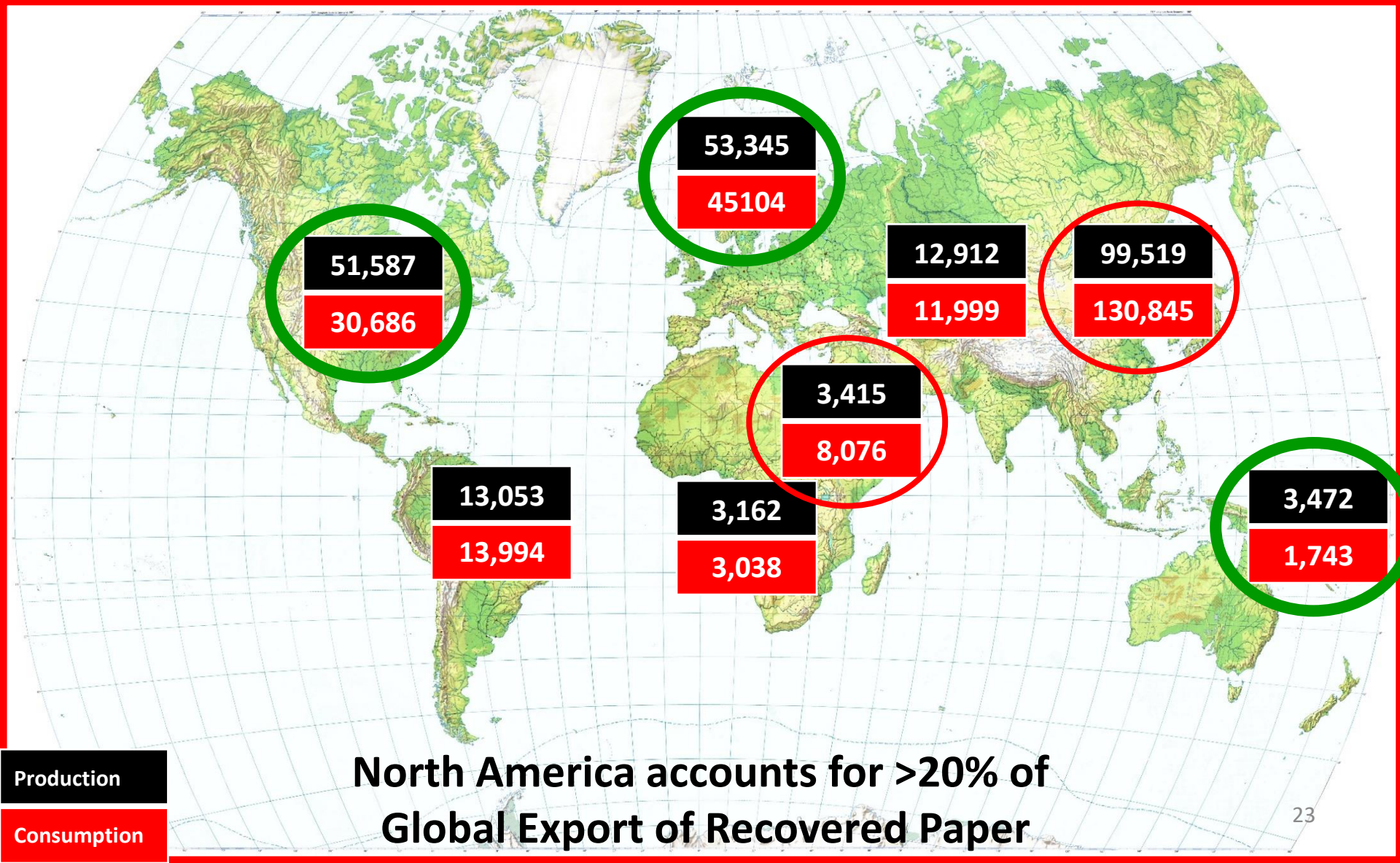
Recovered waste paper  
use far exceeds virgin  
fibers

Must see growth in  
virgin fiber production



# 2015 Global Production / Consumption of Recovered Paper

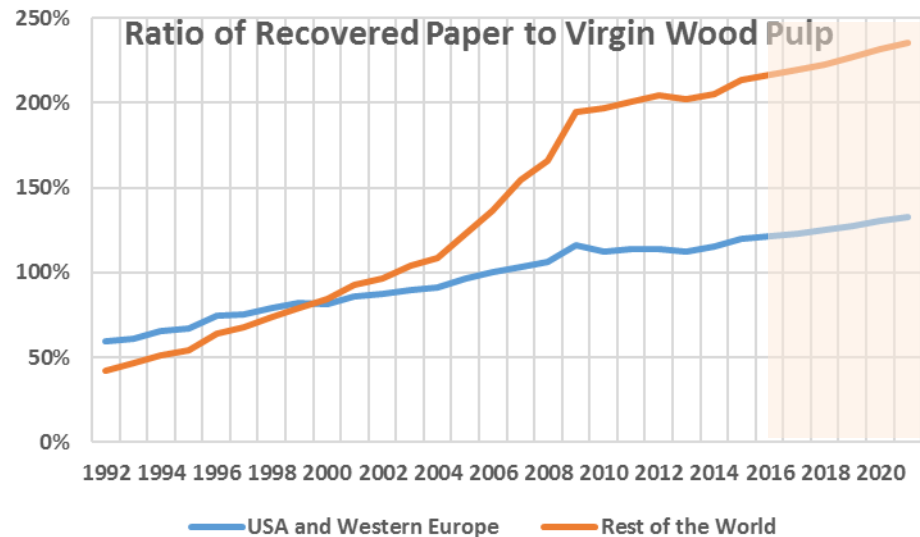
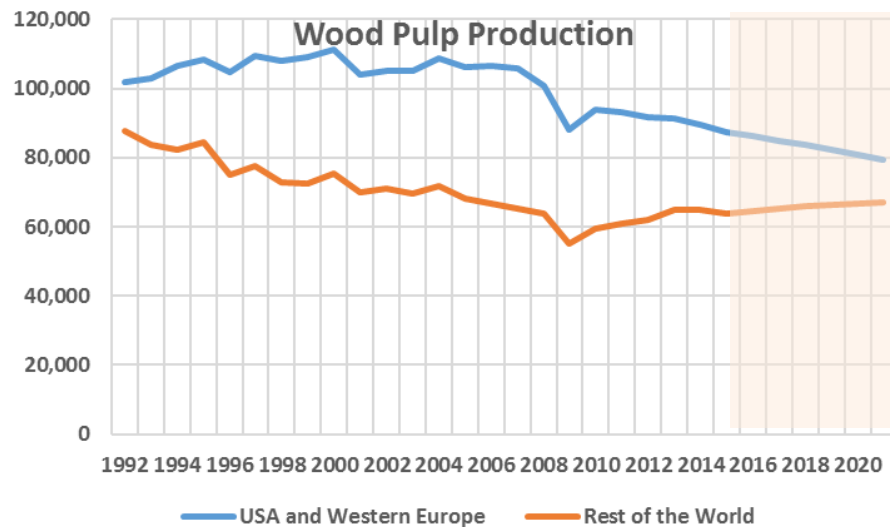
## *24% of Production is Exported*



# Why do we care what happens in China?

- China consumes more than 50% of the waste paper recovered in the world
  - *Pressures local pricing*
- China has several board machines producing over 1 MM t per year of product
  - *Those machines will always outbid local producers in the USA and elsewhere to assure their supply*
- Chinese companies now own 50% of the Canadian NBSK supply
  - *To ensure their machines have the premium fiber they need*

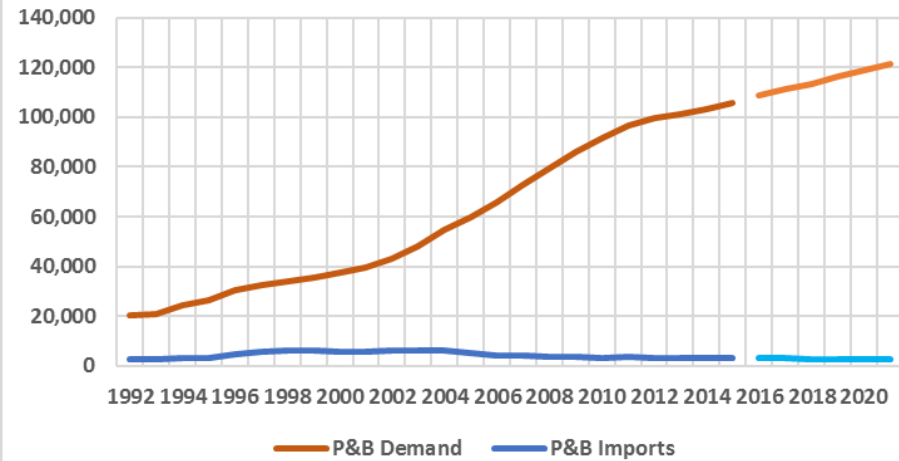
# Production of Fiber



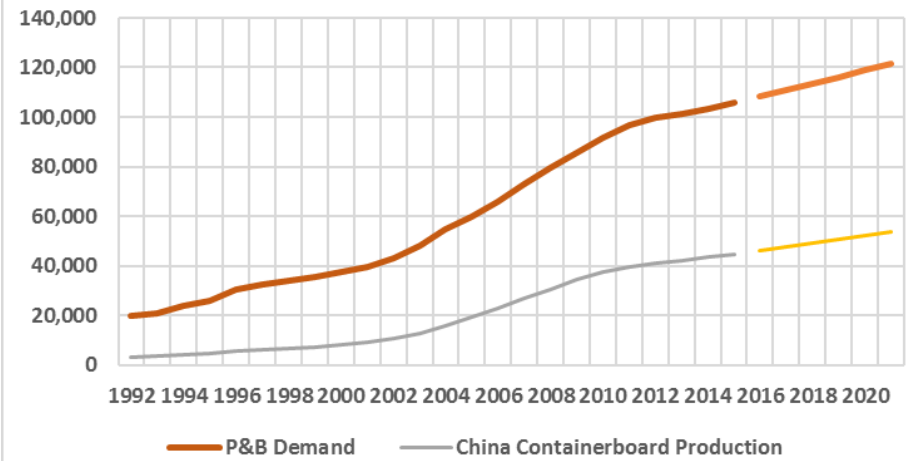
- **Western World Wood Pulp Production declining**
- **Global RCP production exceeds virgin fiber by 40%**
- **Practical limit of ~70% recovery of domestic waste**
- **Practical limit on number of times fiber can be recycled**

# China Packaging

China P&B Demand



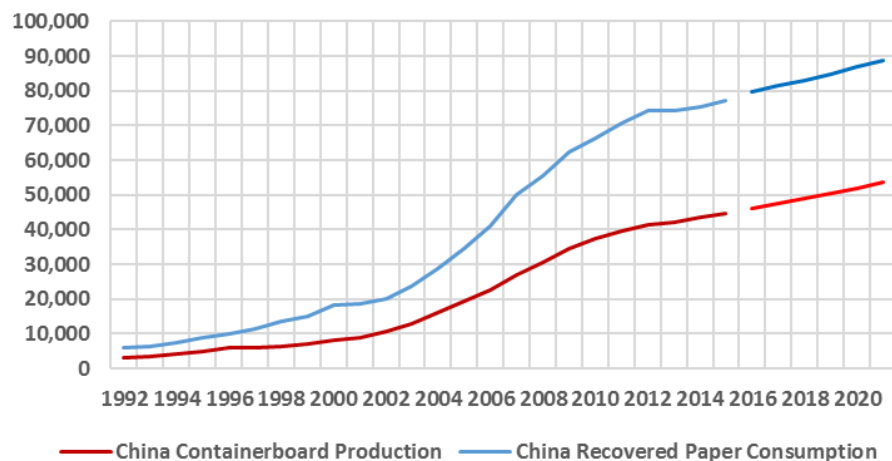
China Containerboard Demand



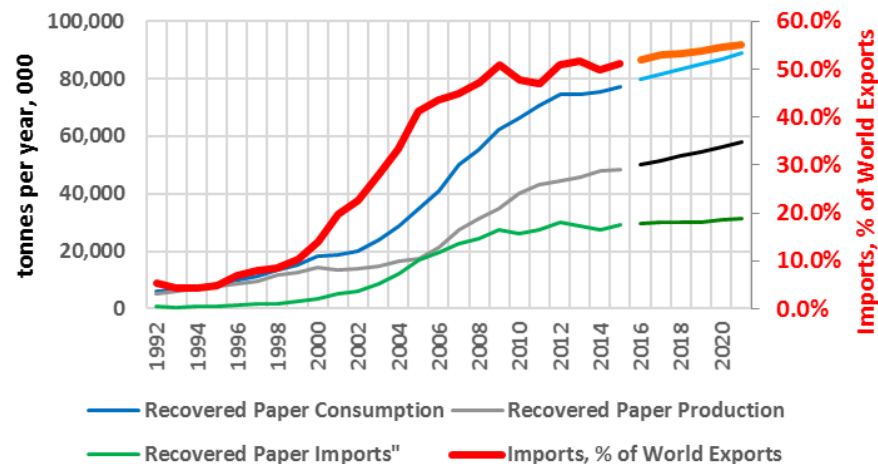
- China production of P&B continues to grow at 2.5% per year
- China Production of Containerboard grows at 3% per year
- Chinese Containerboard 100% Recycled fiber

# China Packaging

## China Containerboard Demand

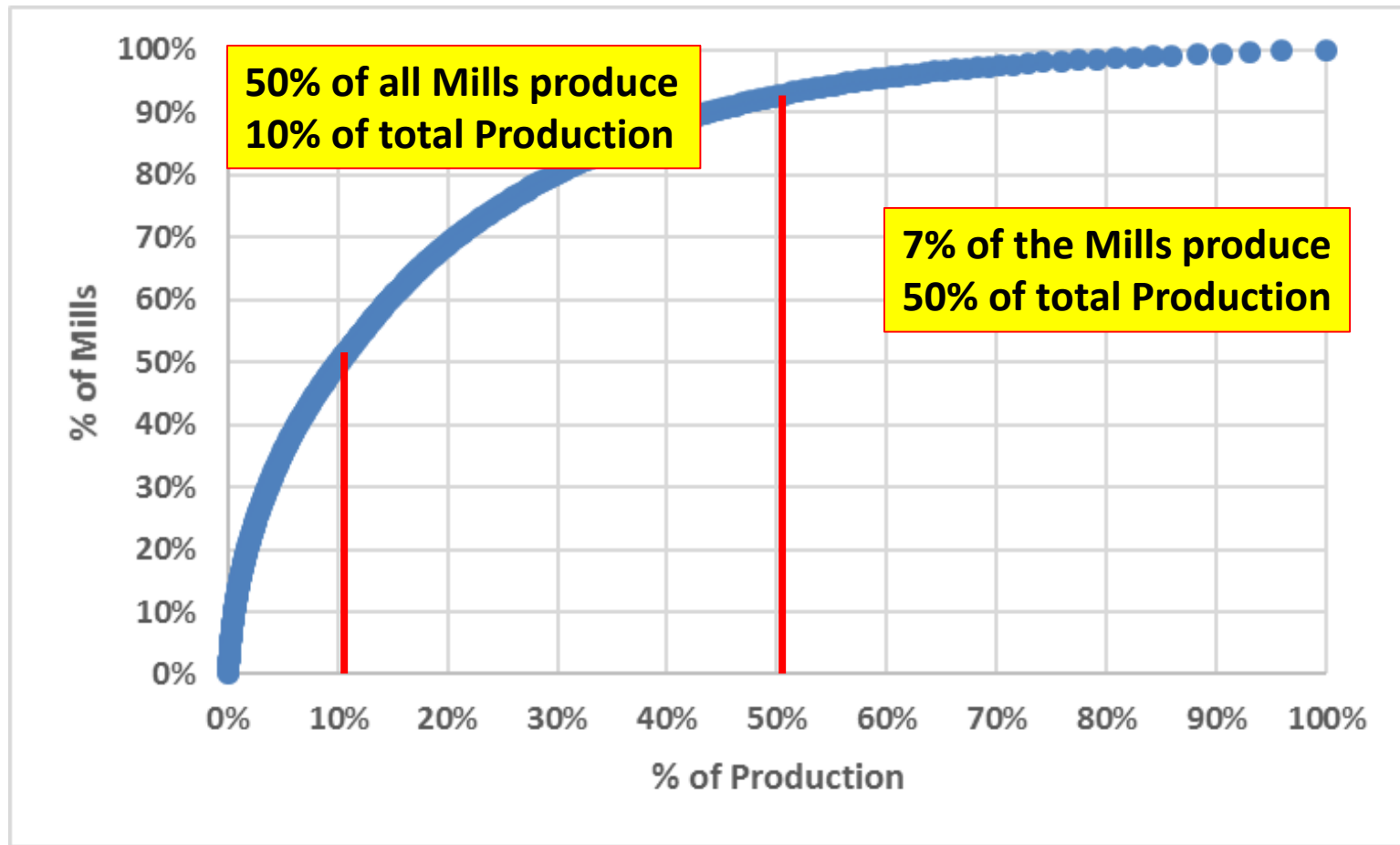


## China Recovered Paper Demand



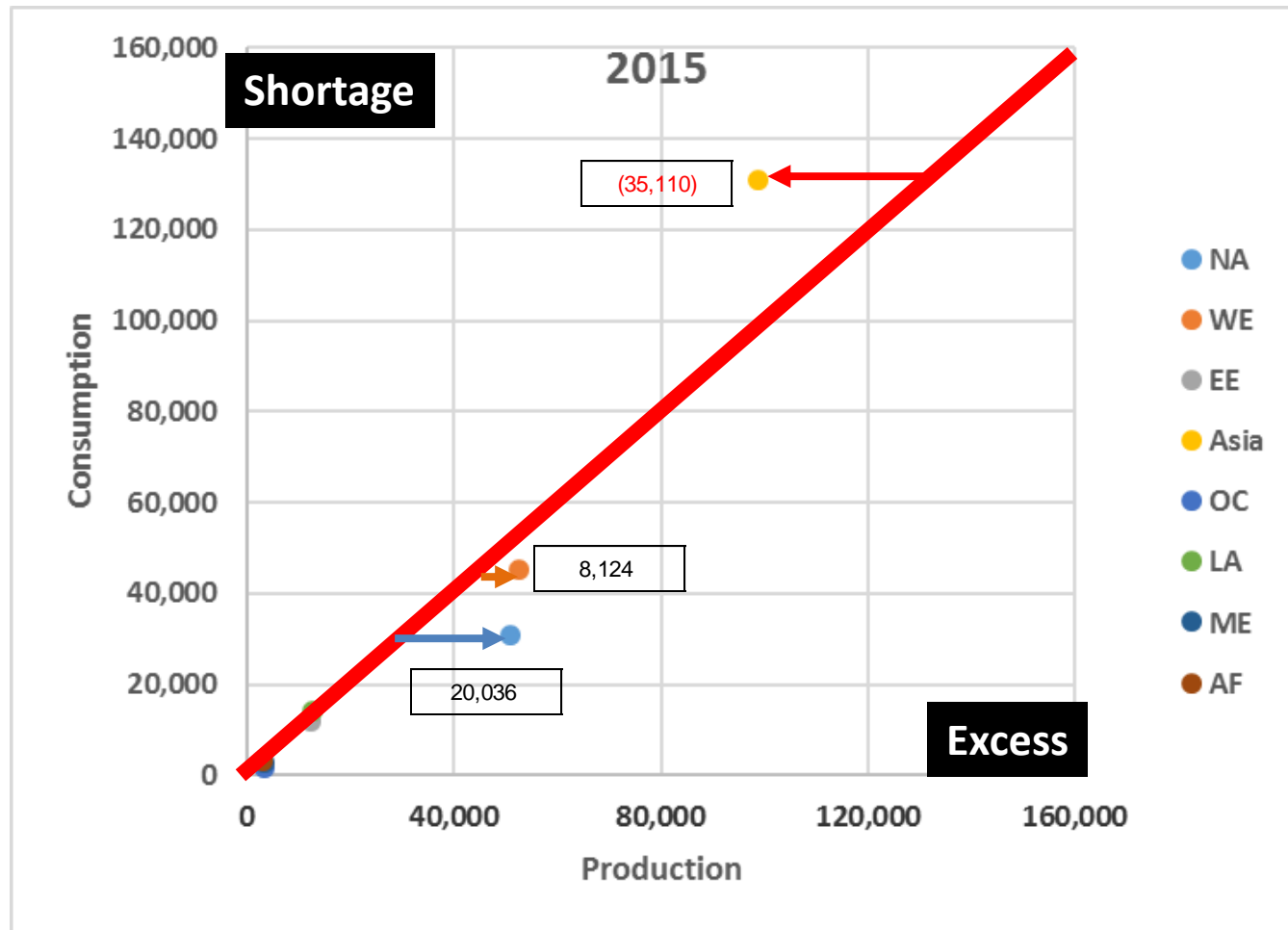
- **Not all Recovered Fiber goes to containerboard manufacture, but machine scales are enormous and will be satisfied as first priority**
- **Consume ~ 50% of all World exports of Recovered Paper, forecast to go to 55%**
- **How can P&B be recovered from Western Europe and North America when regional demand is declining?**

# The largest Chinese Mill produces 5 Million tonnes of 100% recycled liner per year



# Asia currently imports 35 Million Tonnes of waste

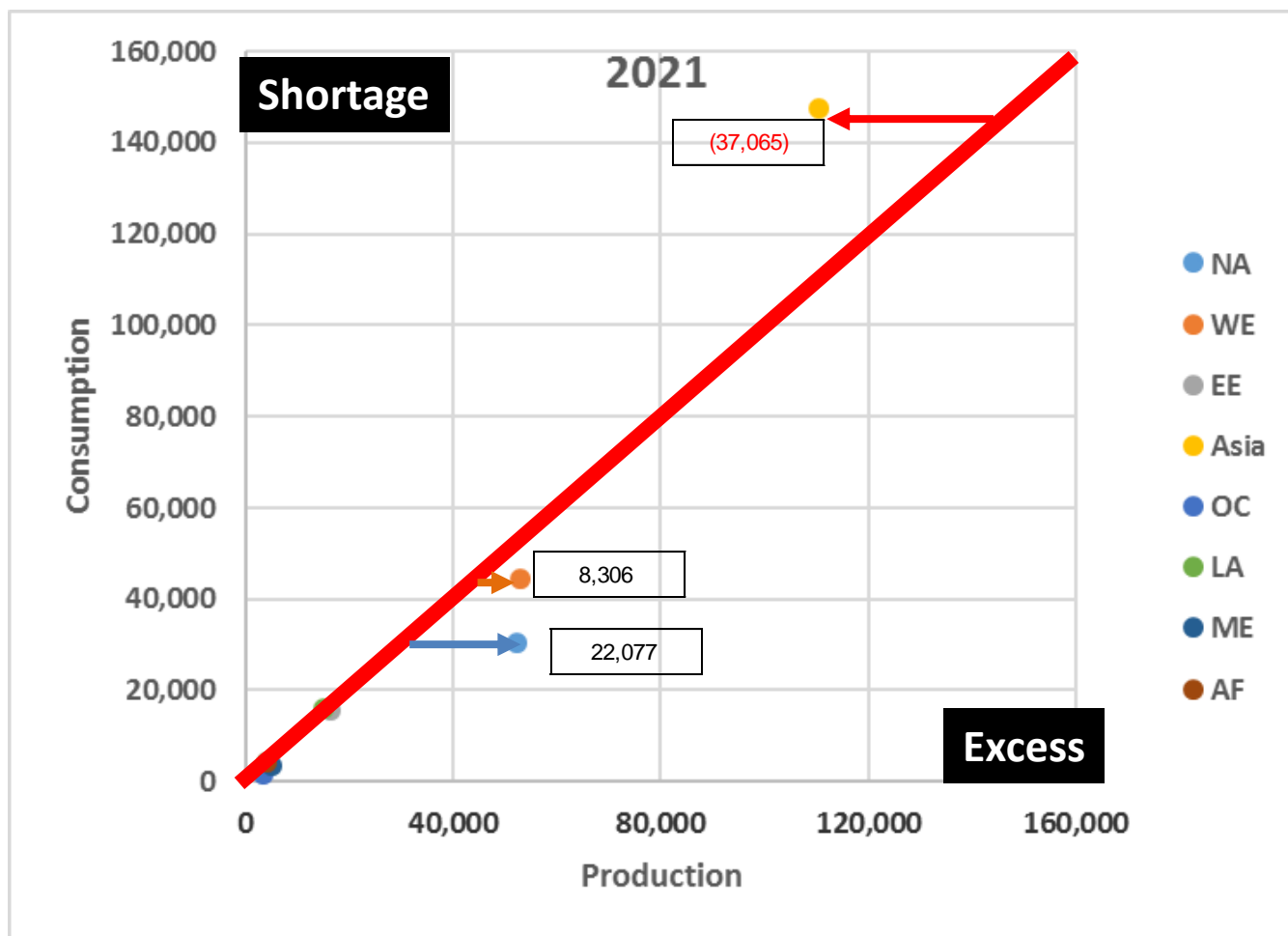
*Current collection rate of ~50%*



**Waste for Asia comes principally from  
North America and Western Europe**

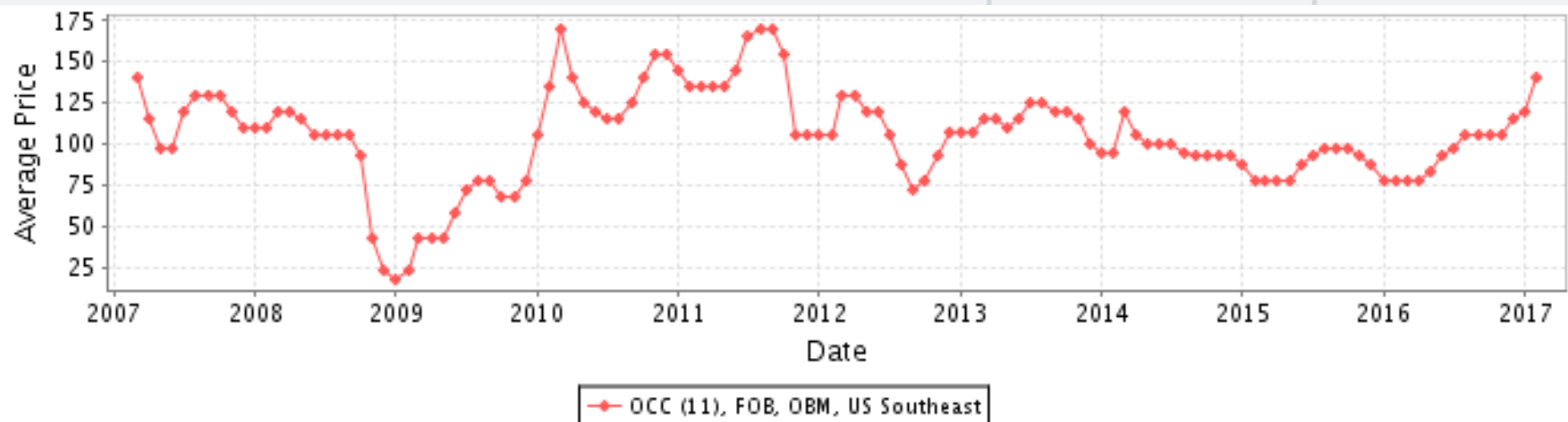
# Shortage grows to 37 Million Tonnes in 2020

## *If recovery rate grows to 64%*

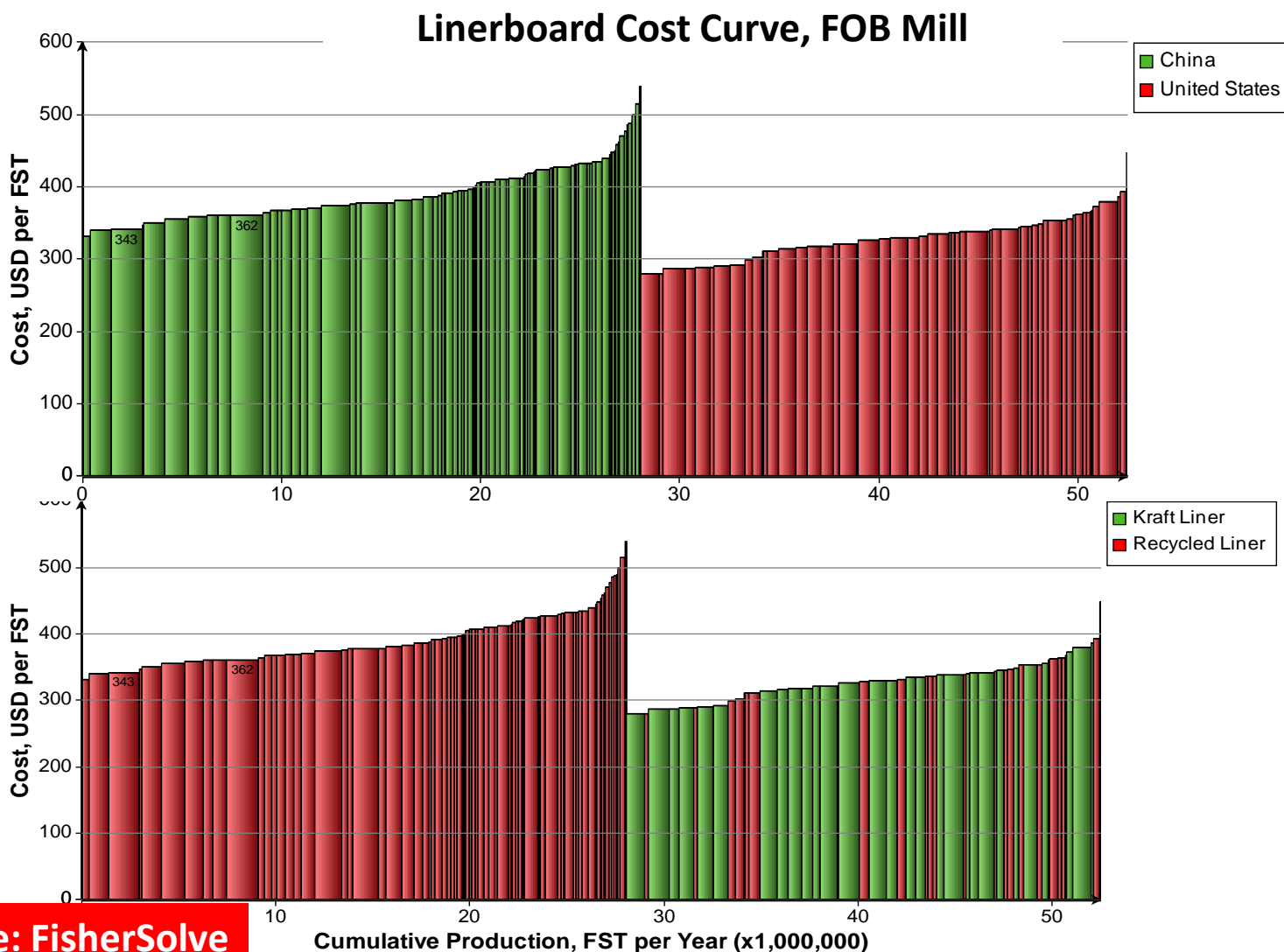


**Waste availability from North America and Western Europe**  
**cannot grow because local consumption of P&B declines**

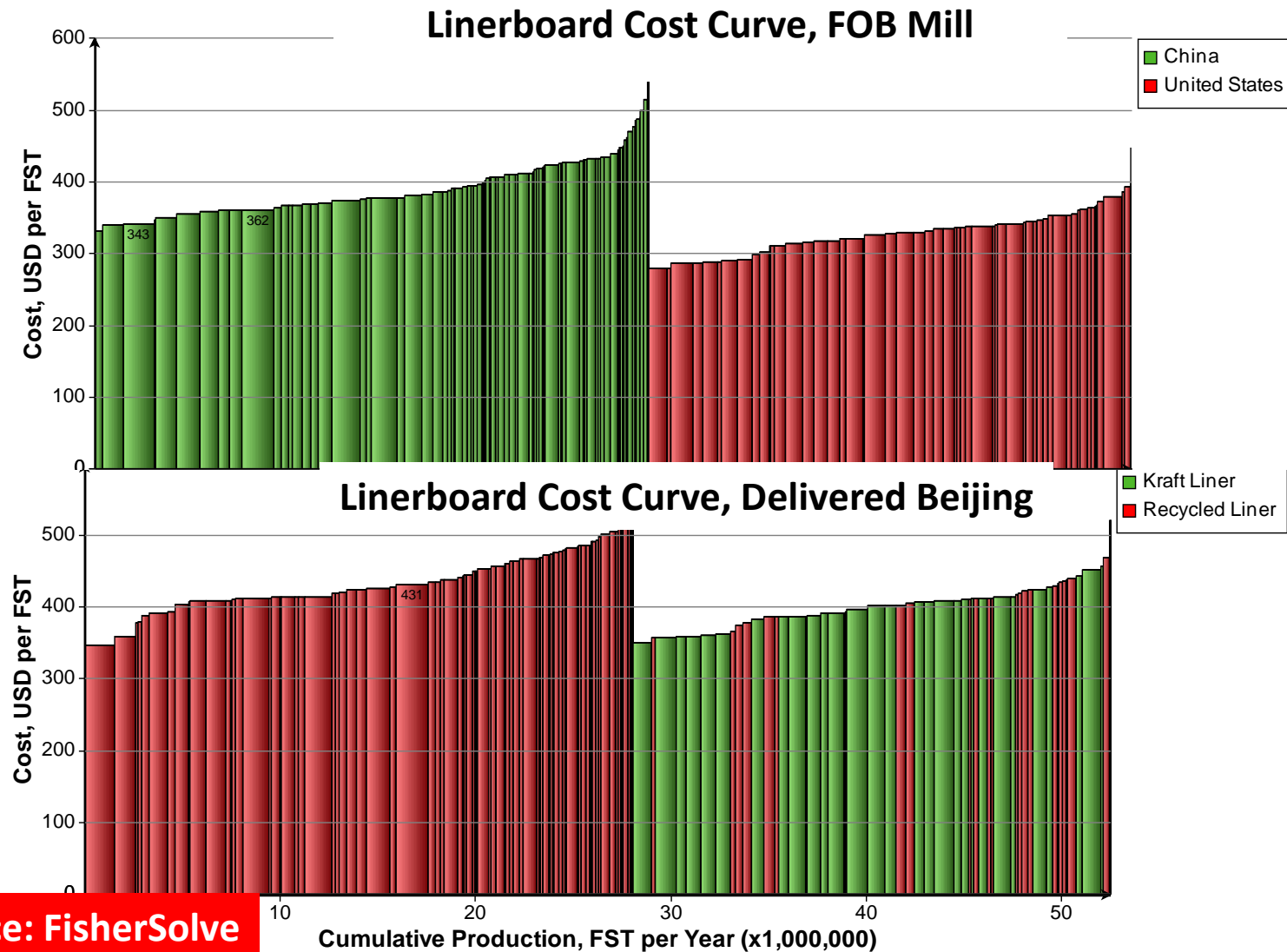
# Demand / Supply Imbalance partly reflected in pricing trends



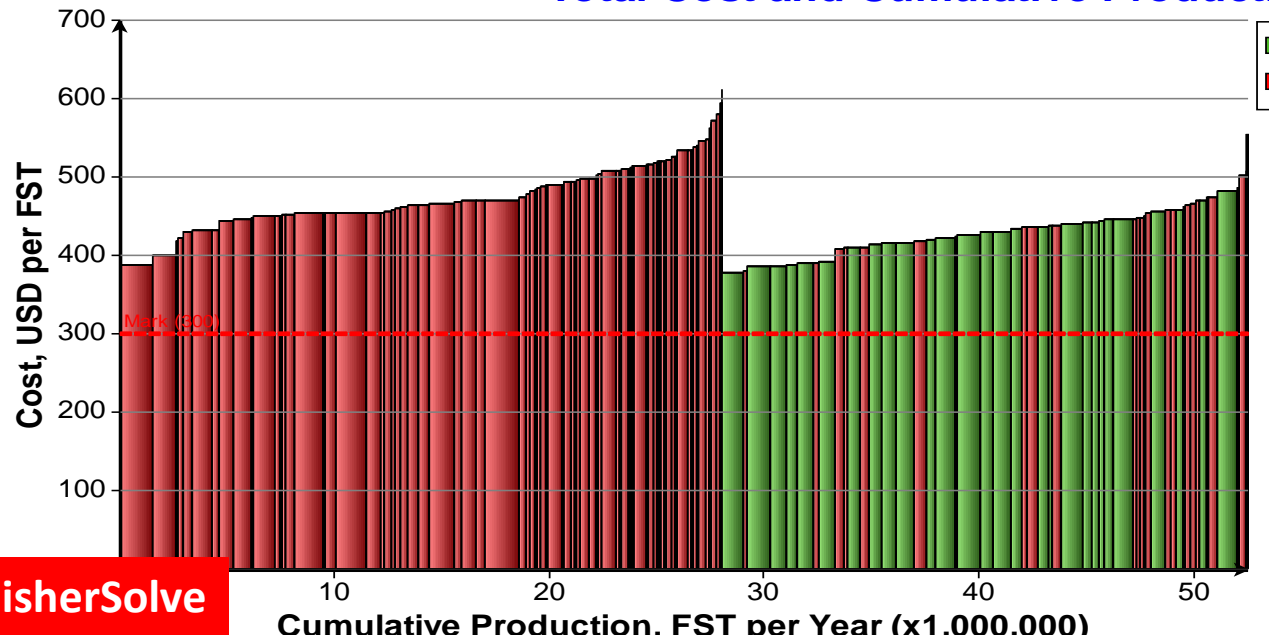
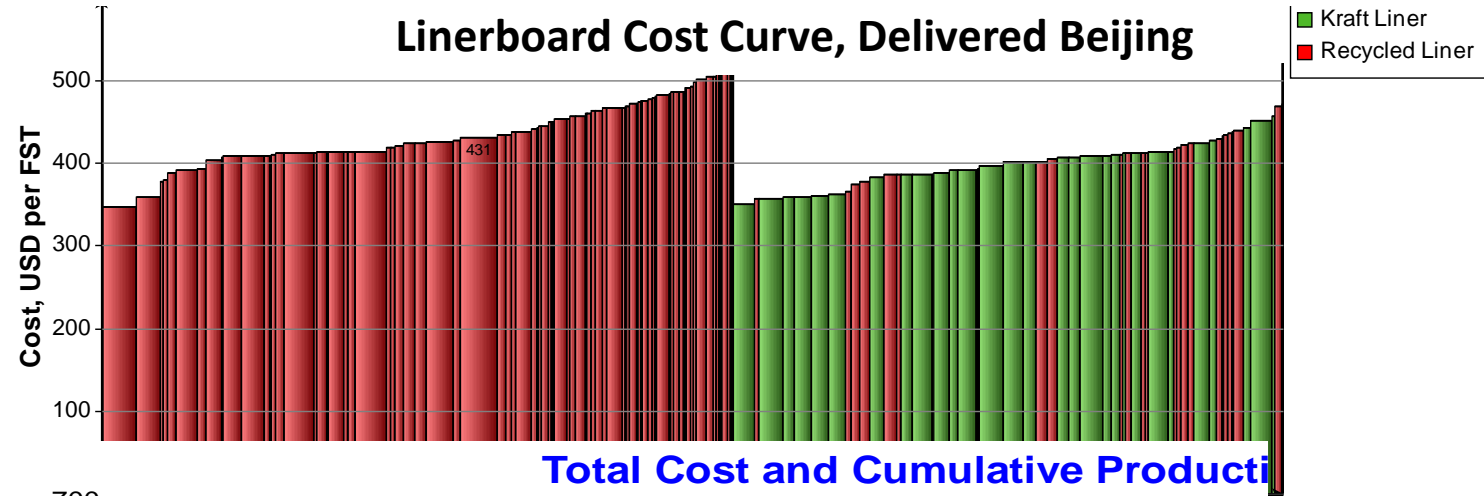
# Linerboard Cost Curve, FOB Mill



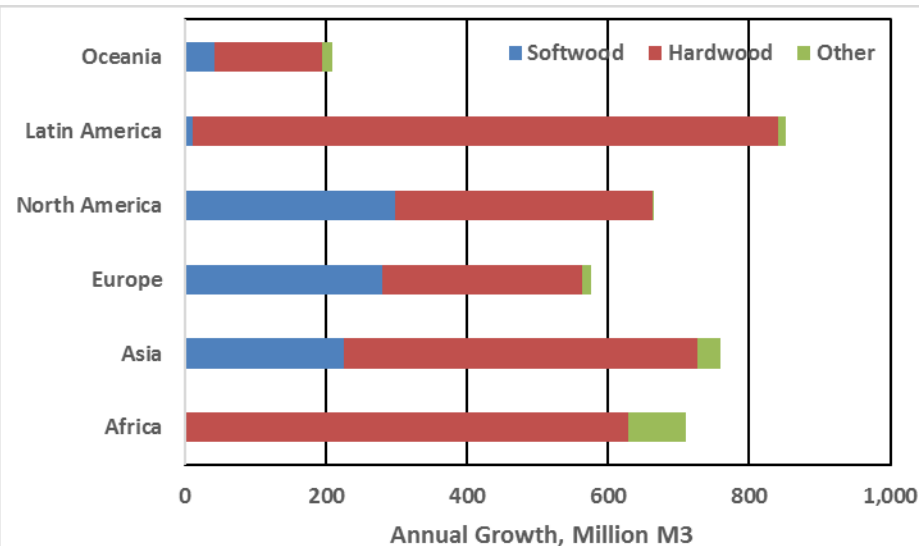
# Delivered to Beijing



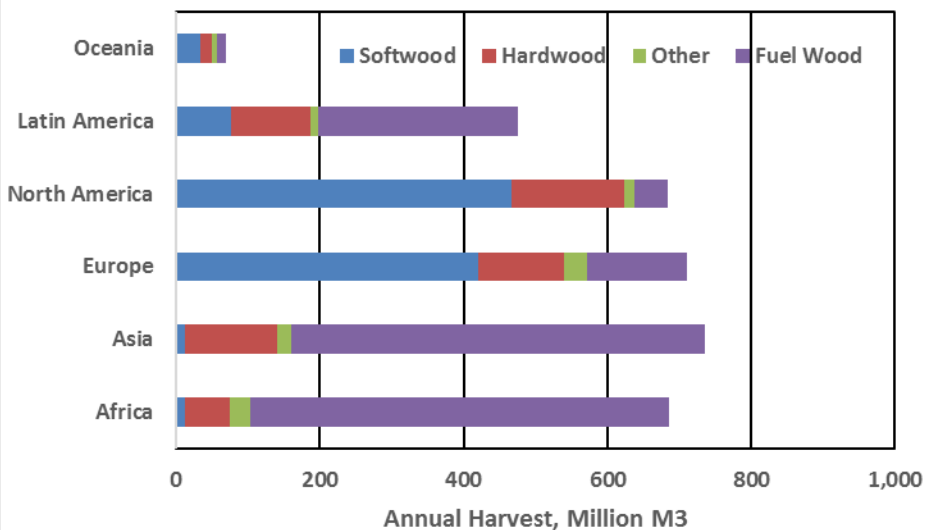
# 20% Increase in OCC



# World will not run out of Wood fiber...

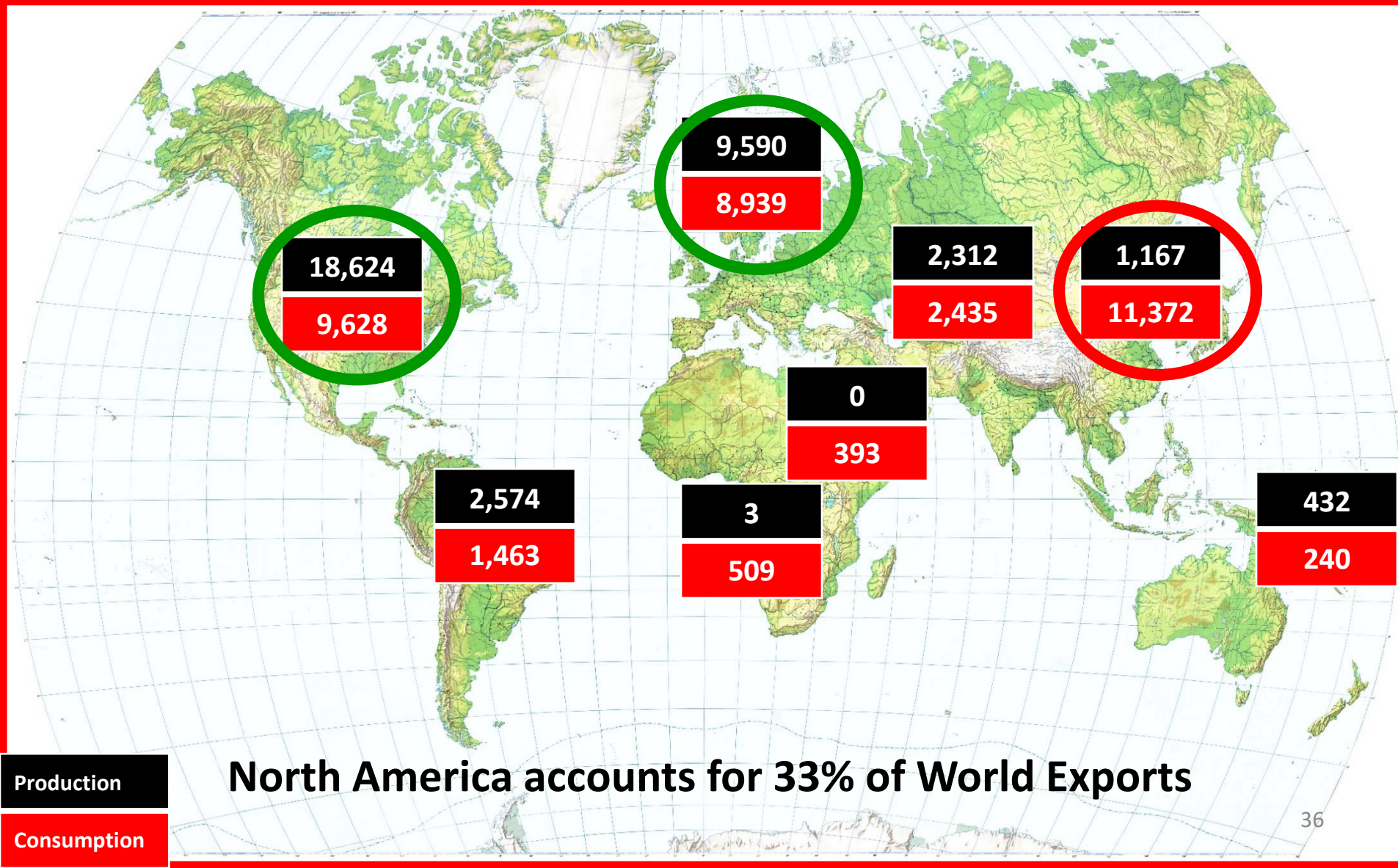


- Global Growth exceeds removals, even accounting for fuel wood harvest
- But only by small margin
- Planted forests versus natural forests are the key to future growth
  - Grow 5-10 times faster
  - But grown only for a profit

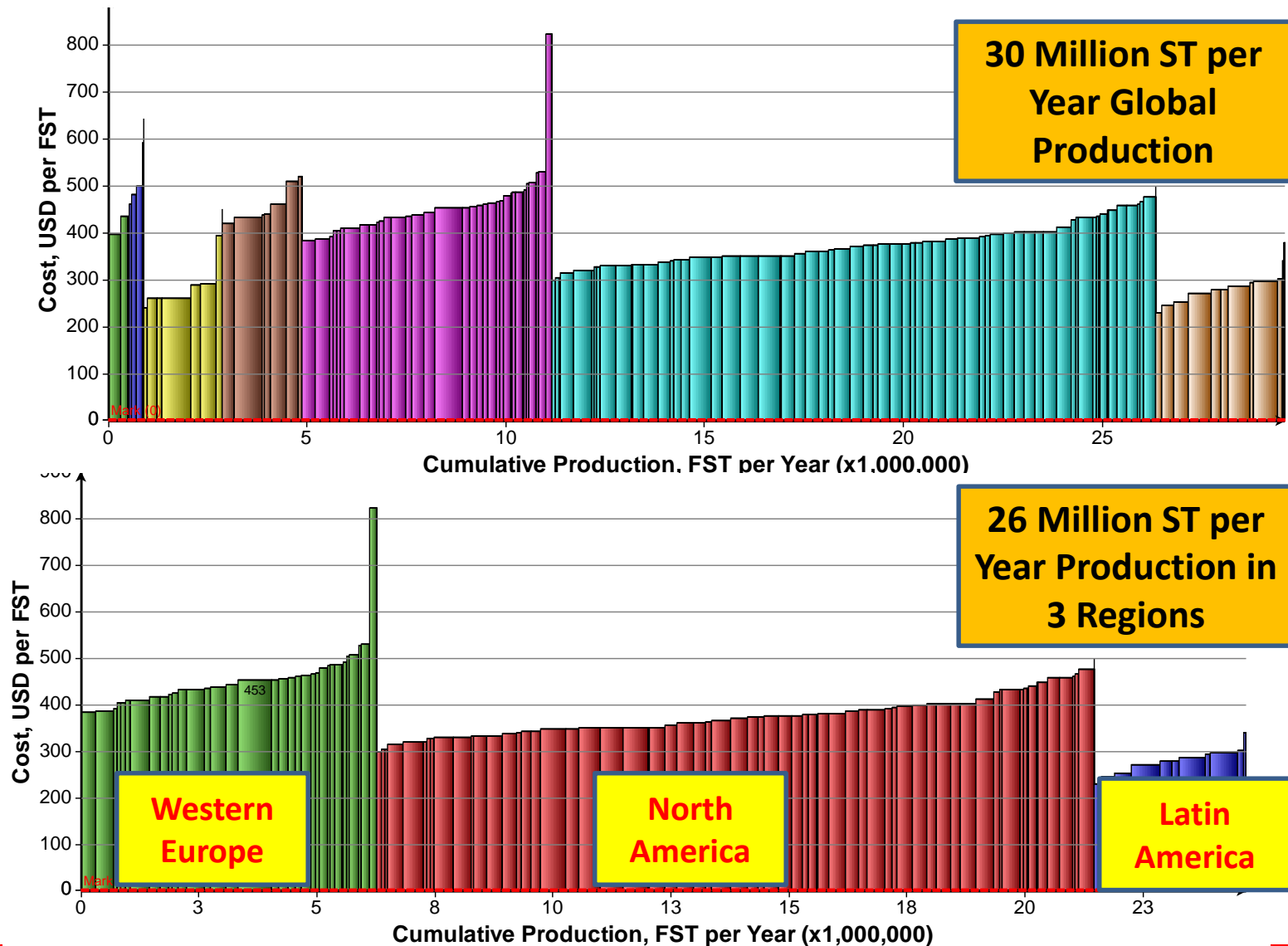


# 2015 Global Production / Consumption of Bleached Softwood Pulp

## *61% of Production is Exported*

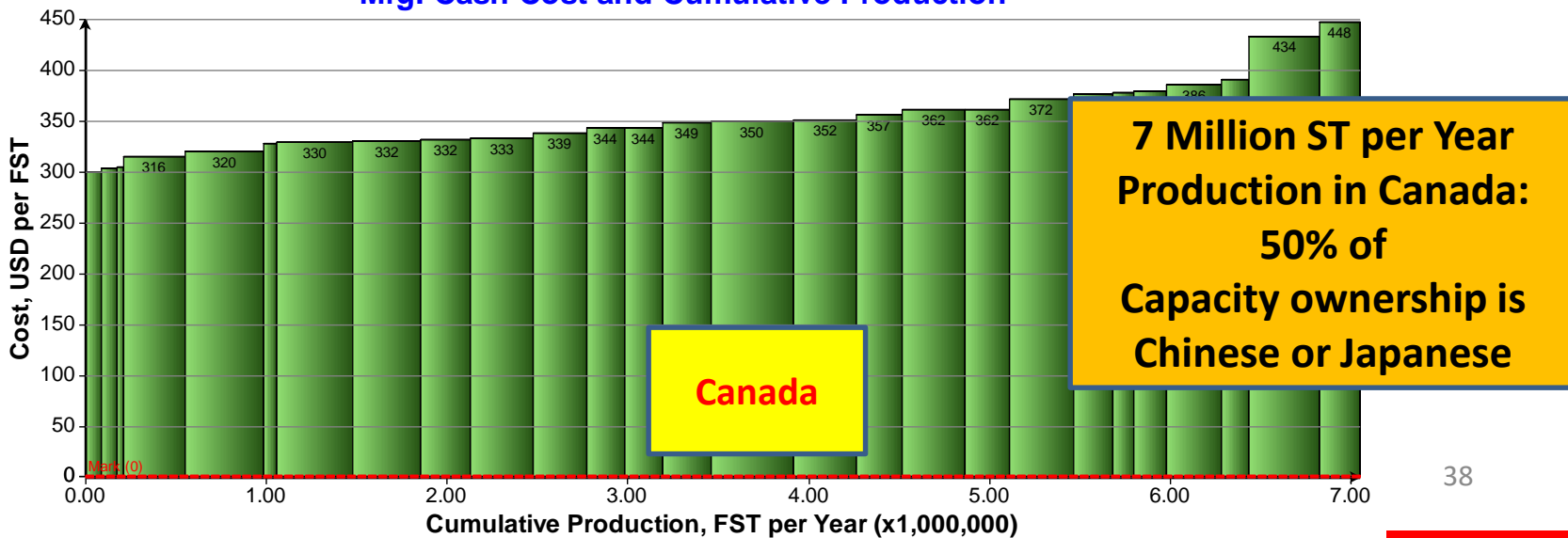
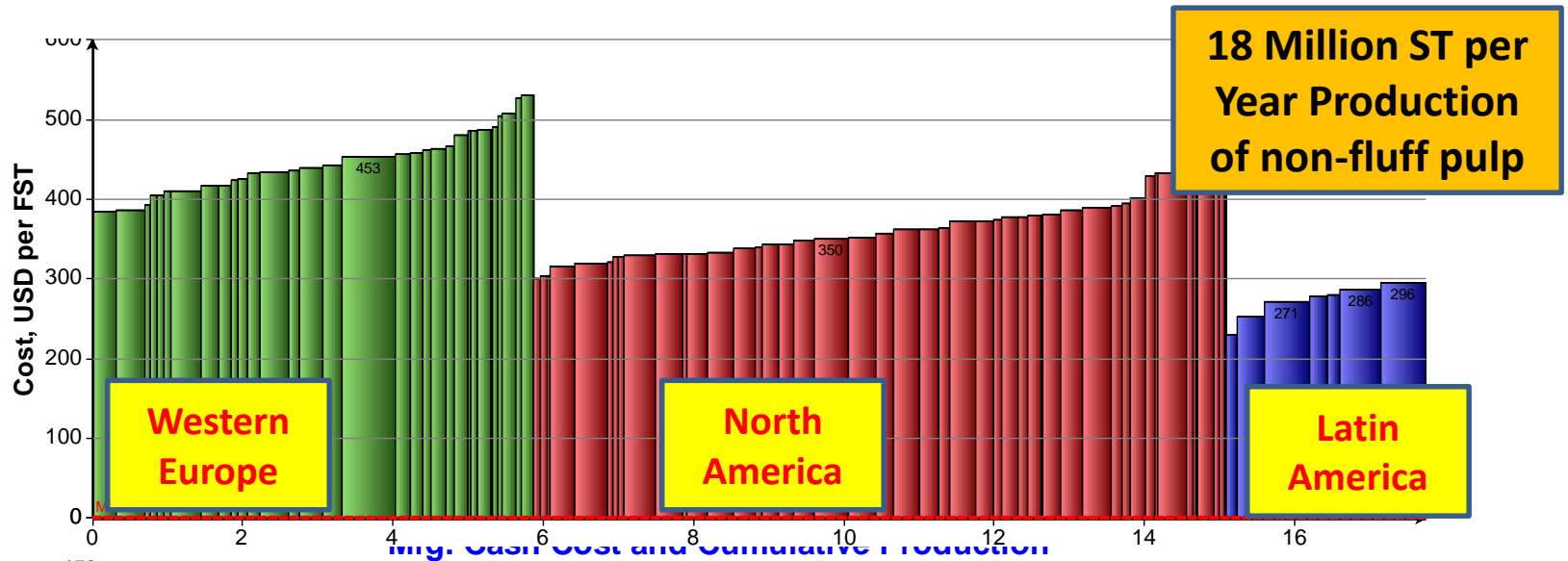


# Global Production of Softwood Market Pulp not the same as Global availability



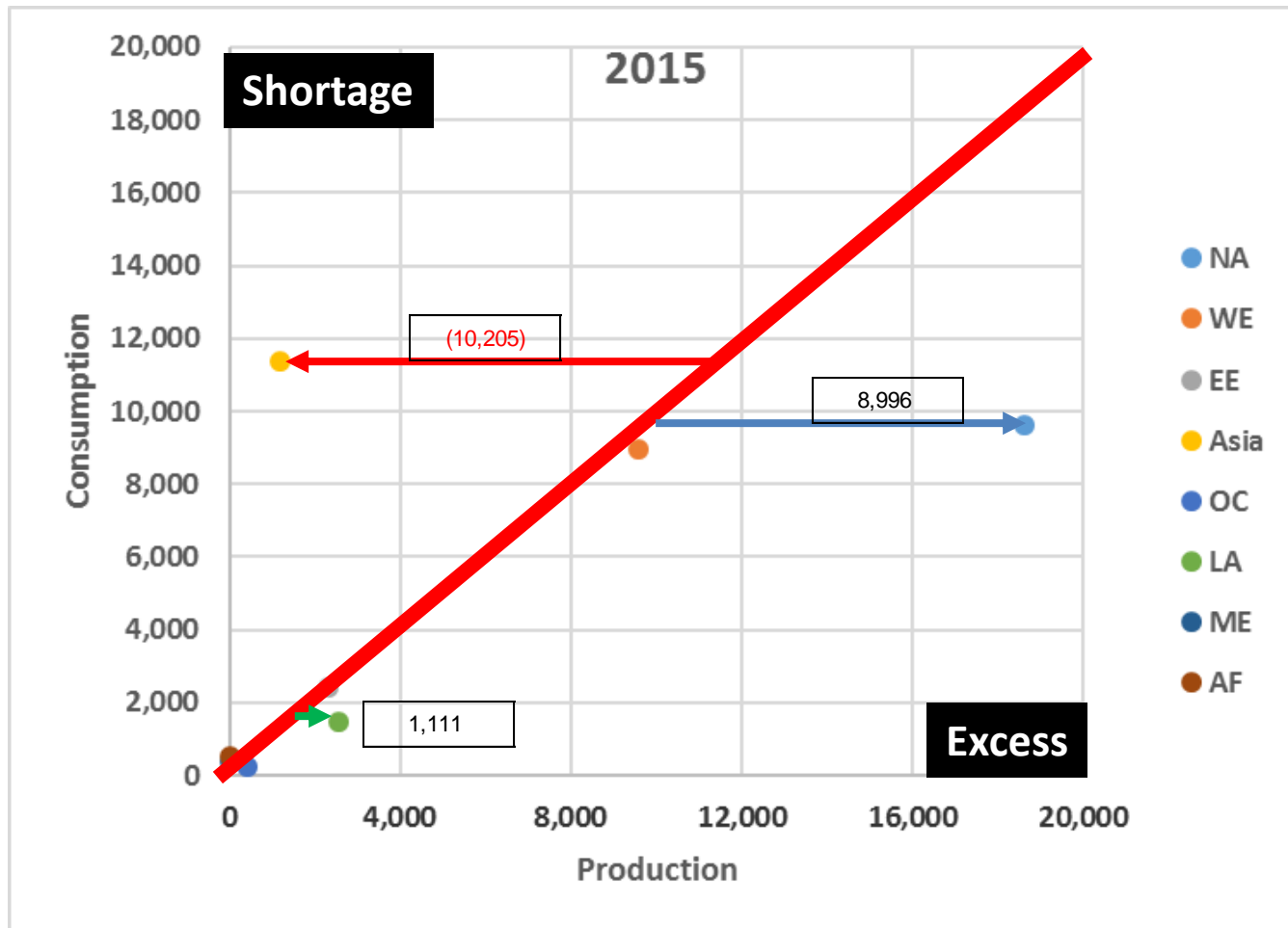
# 1/3 of Softwood Pulp Sold as Fluff

## ½ Canadian Production owner by Asians



# Purchased Softwood Pulp in Balance

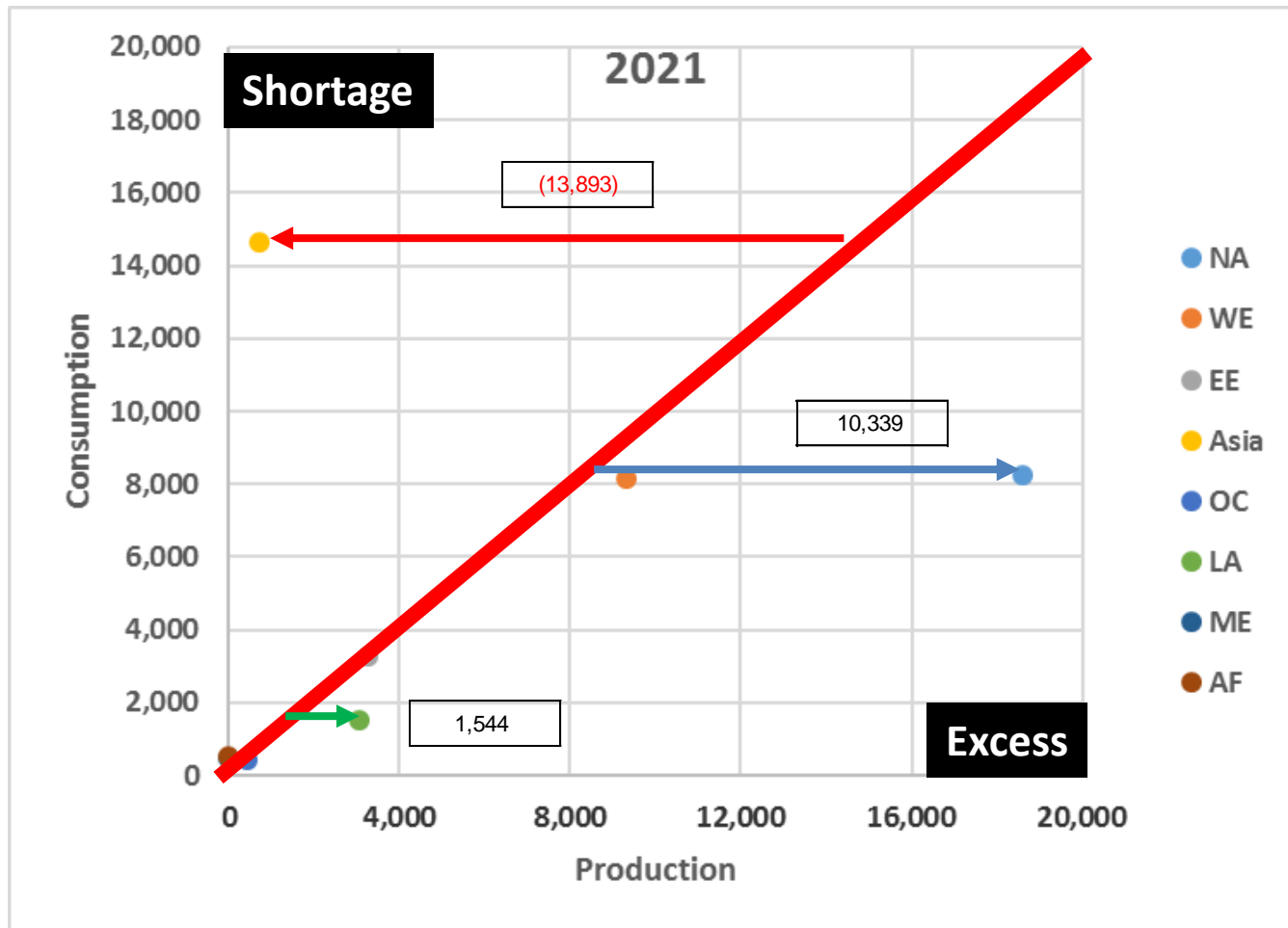
*Today's supply adequate but little capacity being built*



**Softwood well-balanced today globally with  
North American Surplus supplying Asia Deficit**

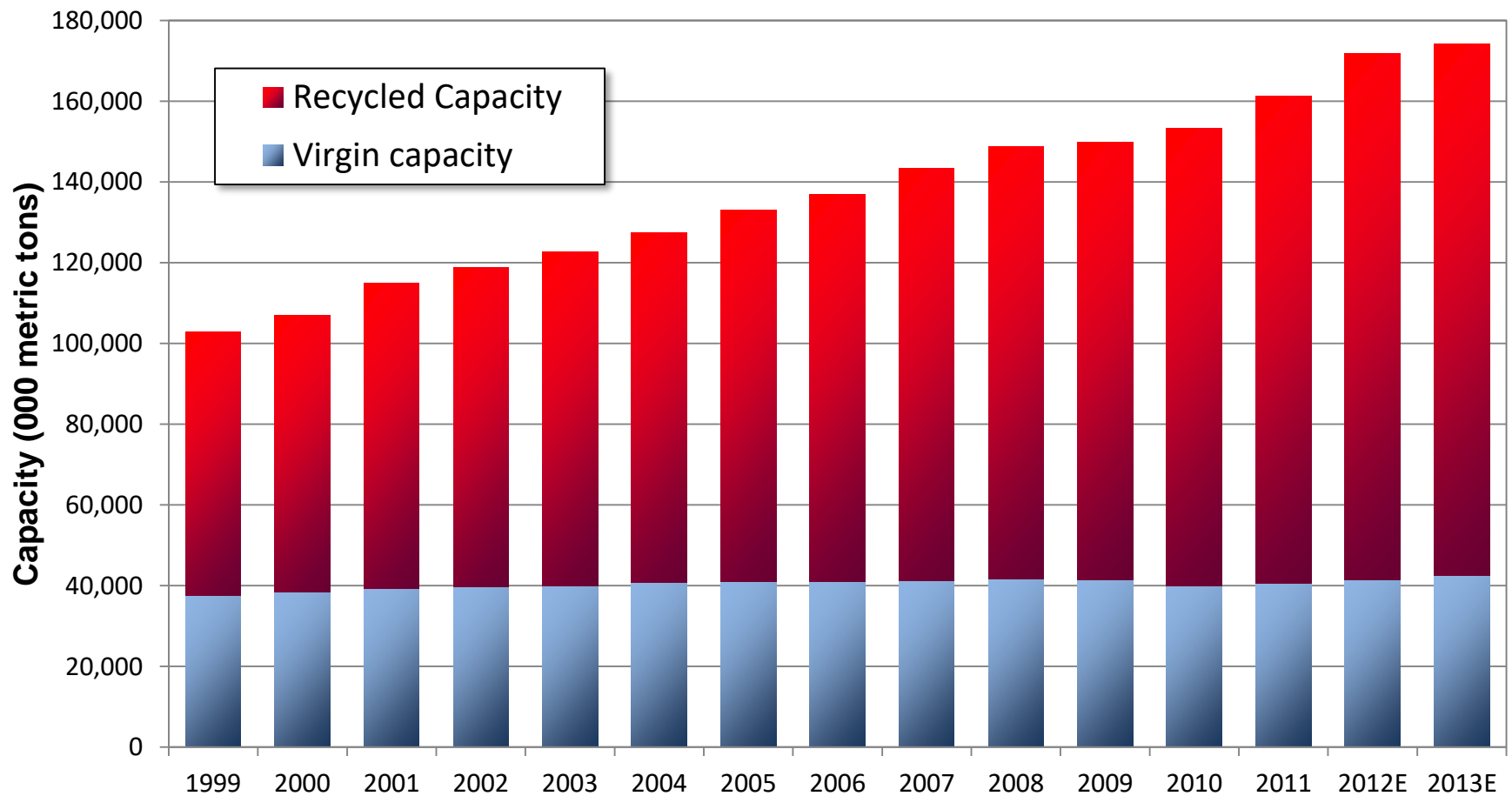
# Purchased Softwood Pulp Must Grow

*Softwood Pulp will likely be in shortfall*



**Shortage in Asia not balanced by Excess produced elsewhere**

# Little growth in virgin liner capacity...



... And won't be until a jump in Virgin Liner price is established

**NCSU Model of Greenfield Liner Mills startup in 2020**

**\$700 per FT**

NPV (10%)	(\$225,164,642)
% IRR	6.9%

**\$630 per FT**

NPV (10%)	\$100,941,612
% IRR	12.7%

**\$750 per FT**

NPV (10%)	(\$43,816,267)
% IRR	9.4%

**\$675 per FT**

NPV (10%)	\$252,717,588
% IRR	16.5%

**\$800 per FT**

NPV (10%)	\$157,308,675
% IRR	12.1%

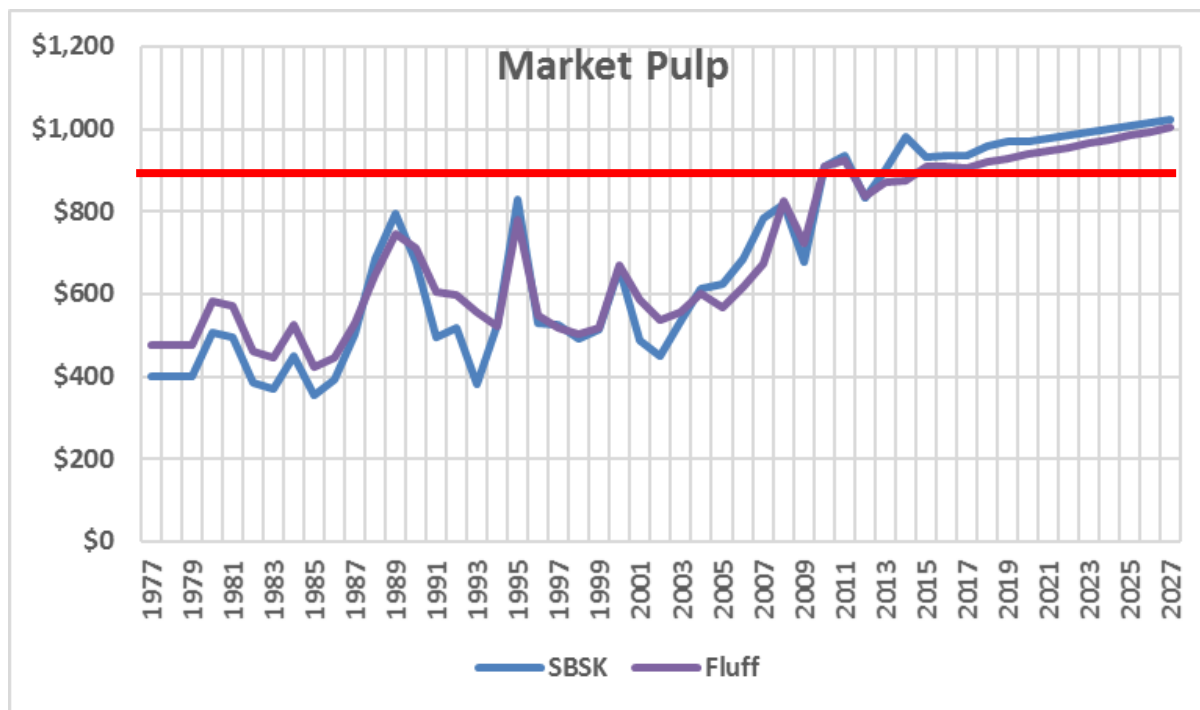
**\$720 per FT**

NPV (10%)	\$404,493,563
% IRR	19.9%

# U.S. SBSK moving to Fluff Pulp

*Slightly lower return but faster growing market*

	2020 Price	FT per Year	Capex	IRR – US MW	IRR – Far East
SBSK	\$867	918,441	\$1,666,684	11.8%	10.3%
Fluff	\$927	957,381	\$1,867,239	11.0%	9.5%

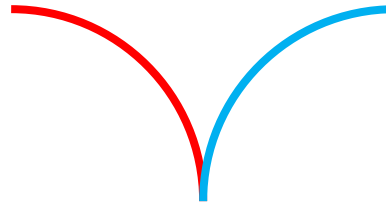


# Technology Impacts

# Technology Impacts

- **For Greenfield Mills**
  - *In the 5-Year Horizon – None, other than new mills are getting bigger*
  - *In the 10-Year Horizon – possibly*
    - Black Liquor Gasification
    - Production of “Nano” materials with a small part of production
- **For Existing Mills**
  - *Conversion to Bioproducts by Repurposing Kraft Mill equipment*
- **In general, minor impacts**

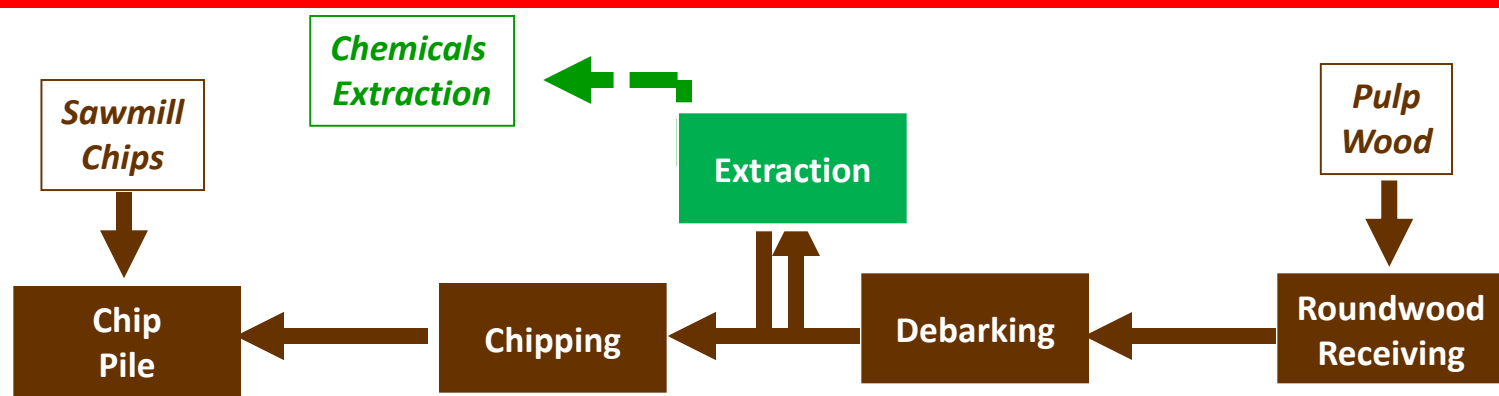
Greenfield investment cost  
not supported by Market Price



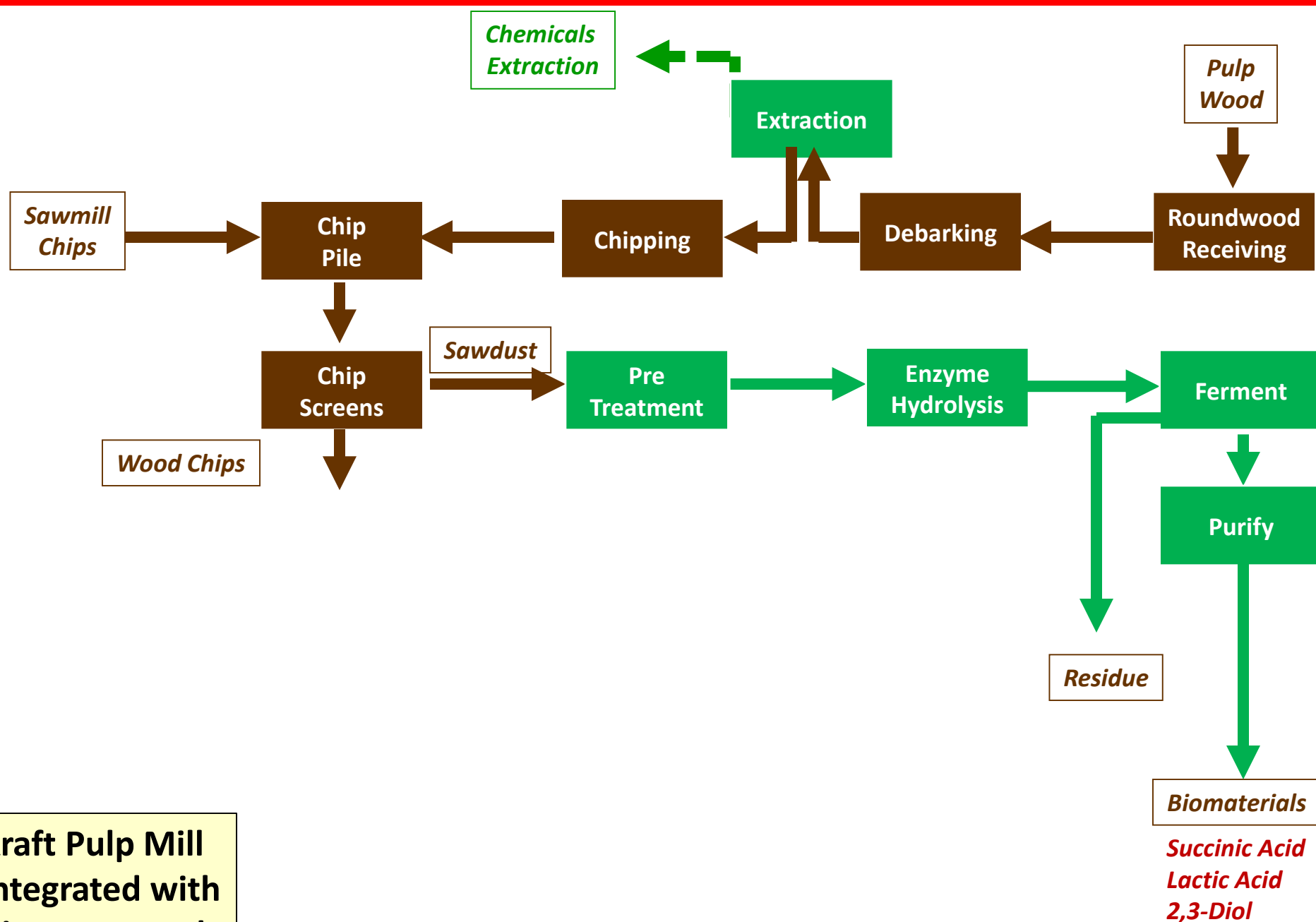
Mill Economics don't support  
higher Market Price

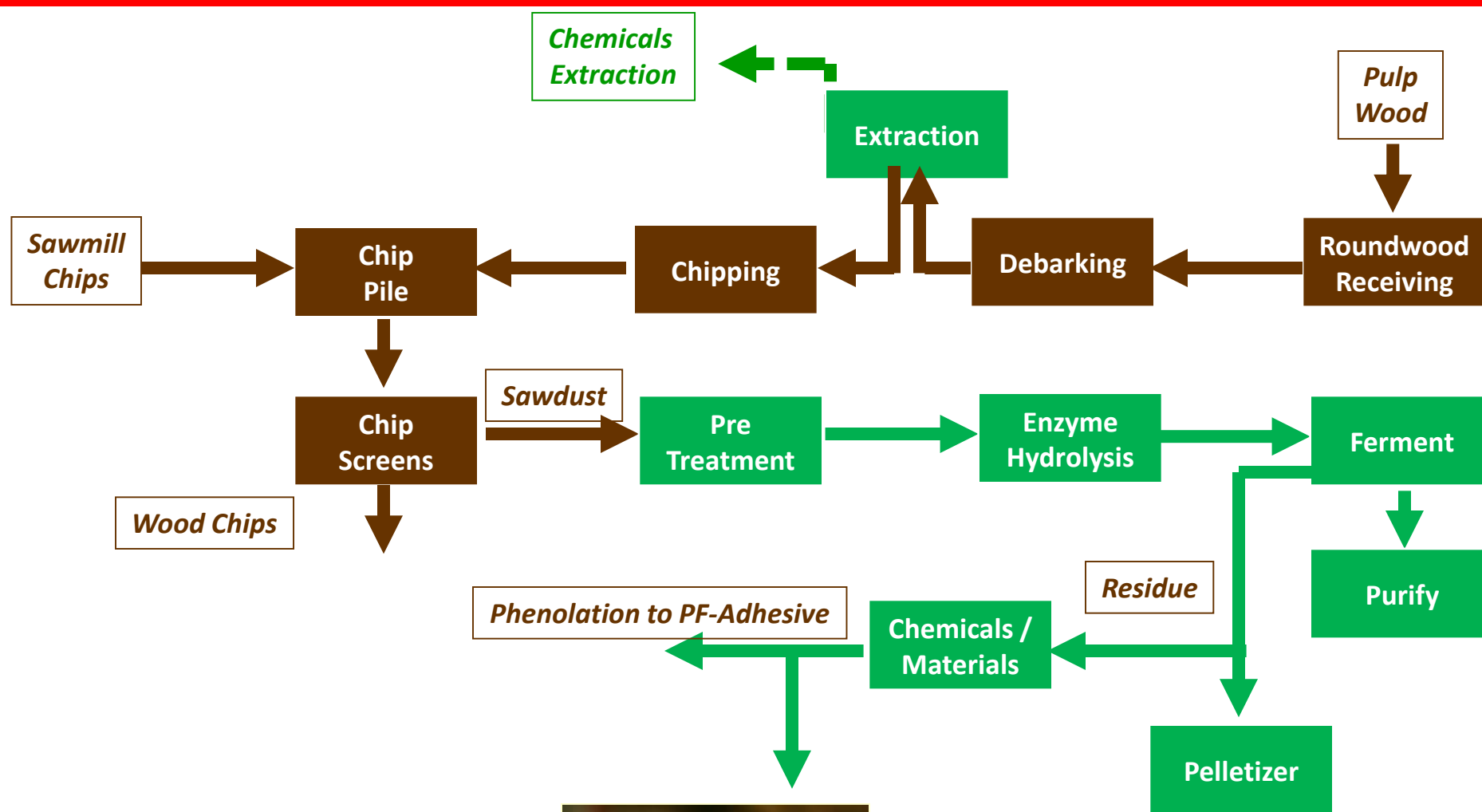
**Innovation Required**

**4. Survival of Western Paper Mills requires  
radical solutions fueled by Innovation**



**Kraft Pulp Mill  
integrated with  
Bioenergy and  
Biomaterials**

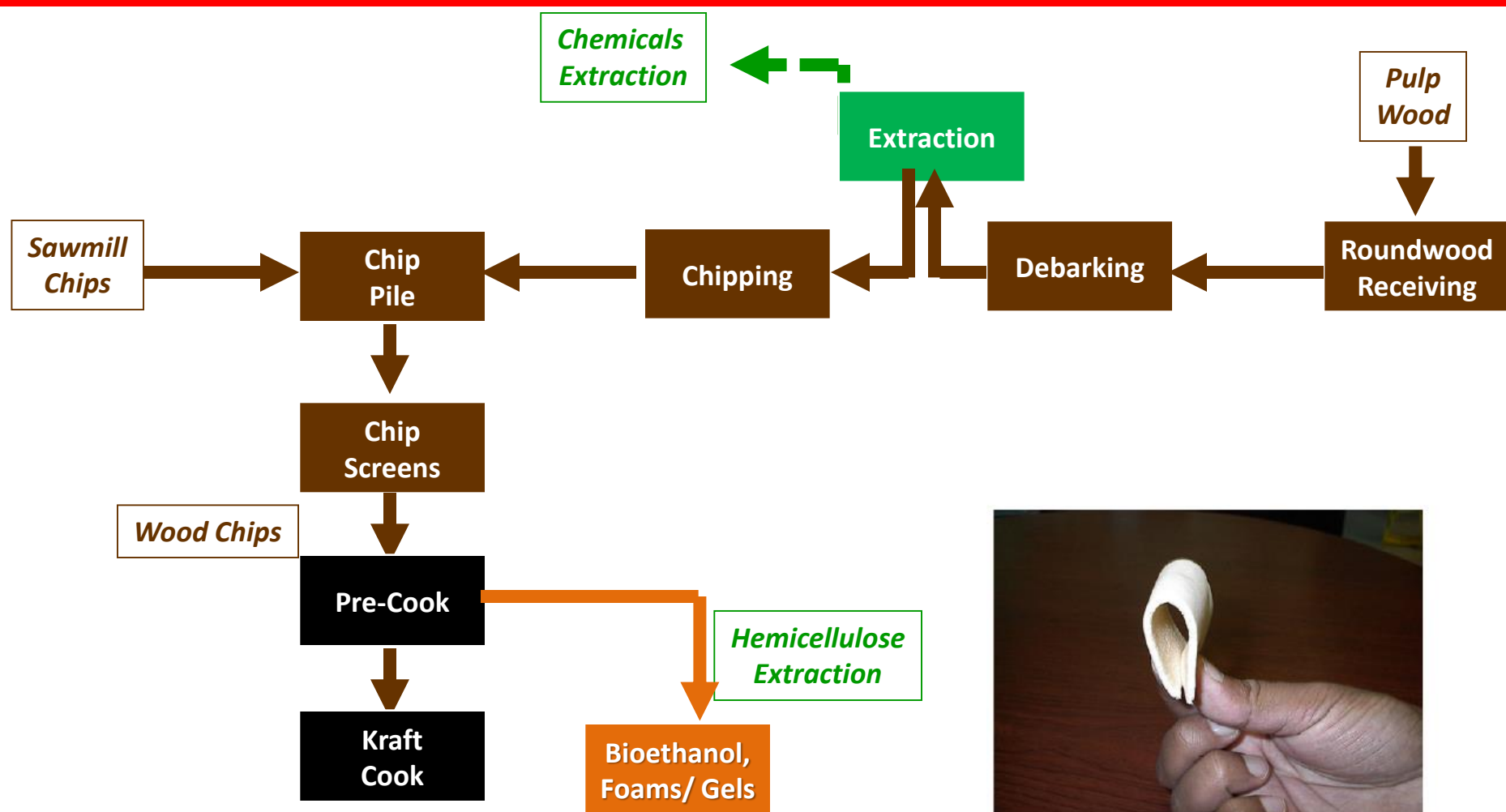




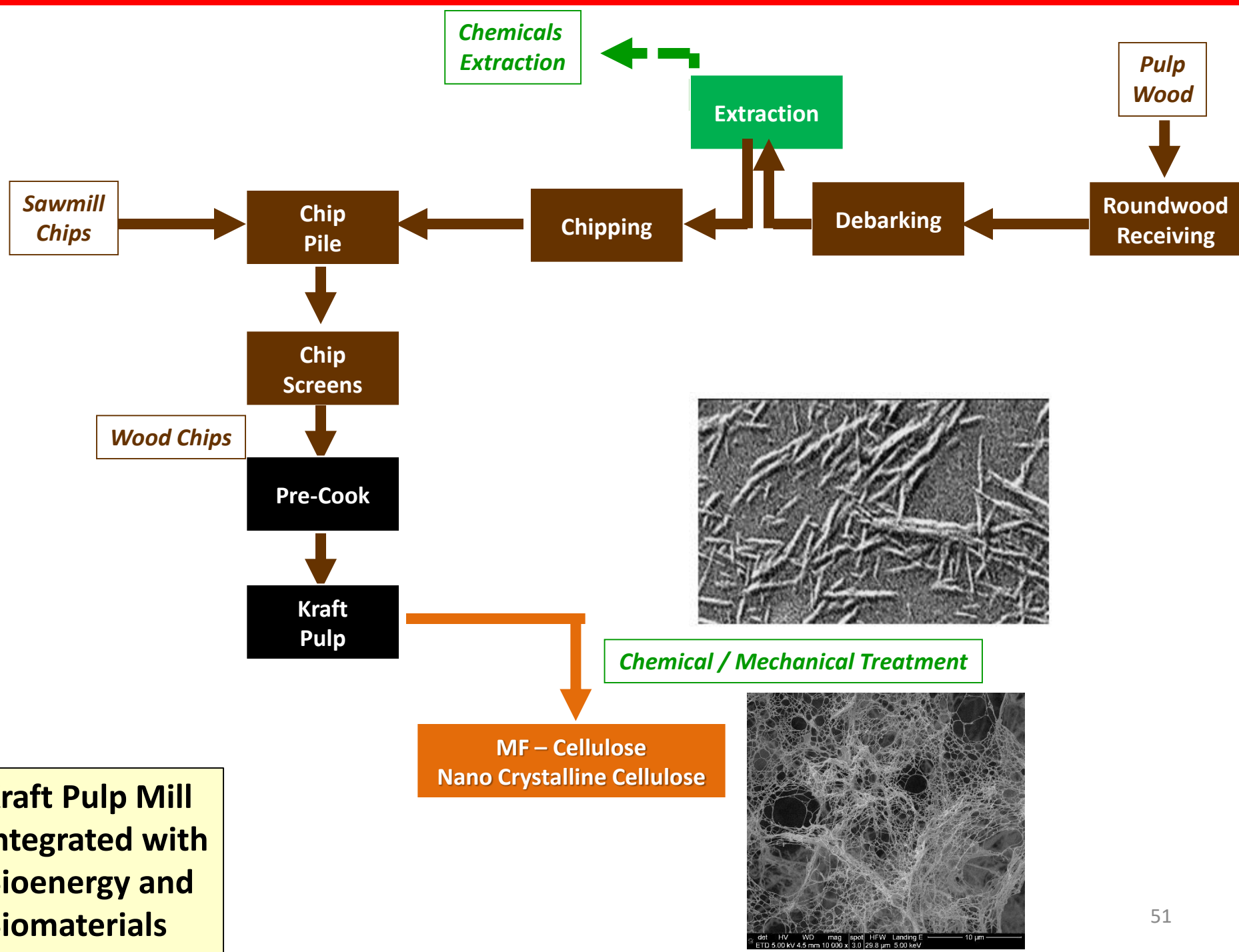
Carbon Fiber



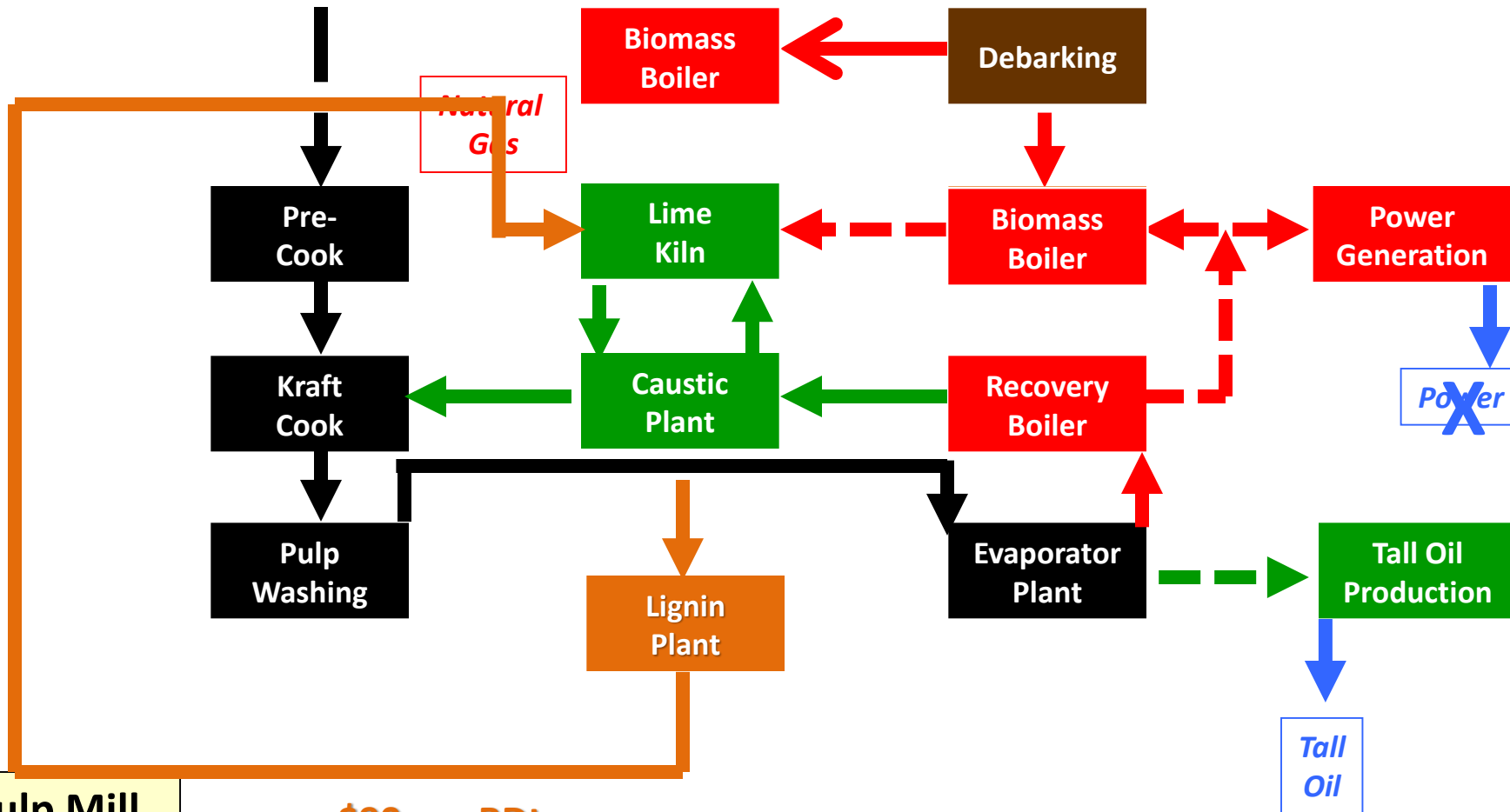
**Kraft Pulp Mill  
integrated with  
Bioenergy and  
Biomaterials**



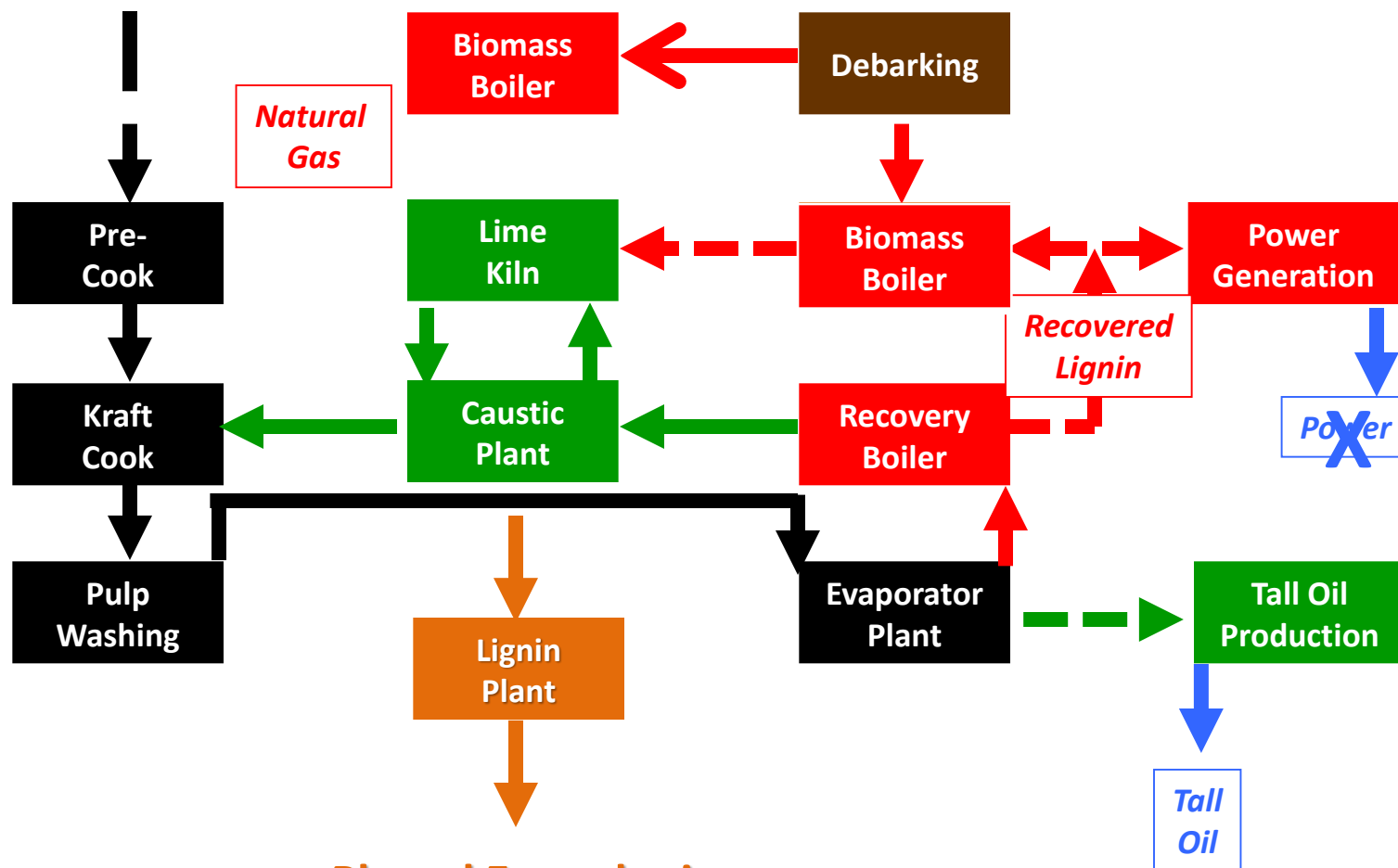
**Kraft Pulp Mill  
integrated with  
Bioenergy and  
Biomaterials**



# Lignin Recovery - Energy



# Lignin Recovery - Chemicals



**Kraft Pulp Mill  
integrated with  
Bioenergy and  
Biomaterials**

**Phenol Extender in  
Phenol-Formaldehyde Adhesives  
- \$600 per BDt**

# Example – Lignin Products

	Recovered Lignin Valued as Fuel Pellets - \$150 per Ton			
	Base	5% Lignin Removal	10% Lignin Removal	20% Lignin Removal
Finished Tons per Year	1,069,461	1,099,836	1,130,786	1,199,318
Power Sales, \$ per Year	\$17,212,983	\$15,060,444	\$12,797,147	\$7,873,528
Lignin Sales, \$ per Year	\$0	\$5,331,677	\$10,963,428	\$23,255,757
Net Present Value, \$	-\$124,434,154	-\$82,515,933	-\$19,460,279	\$150,388,200
IRR, %	8.94%	9.29%	9.84%	11.23%

**Selling lignin in pellets better than burning and selling power**

# Example – Lignin Products

	Recovered Lignin Valued as Chemical - \$600 per Ton			
	Base	5% Lignin Removal	10% Lignin Removal	20% Lignin Removal
Finished Tons per Year	1,069,461	1,099,836	1,130,786	1,199,318
Power Sales, \$ per Year	\$17,212,983	\$15,060,444	\$12,797,147	\$7,873,528
Lignin Sales, \$ per Year	\$0	\$21,326,708	\$43,853,713	\$93,023,028
Net Present Value, \$	-\$124,434,154	-\$12,184,946	\$125,161,210	\$457,165,821
IRR, %	8.94%	9.90%	11.04%	13.62%

**Selling lignin for chemical value can turn an unattractive pulp mill investment into one that can attract investor funding**

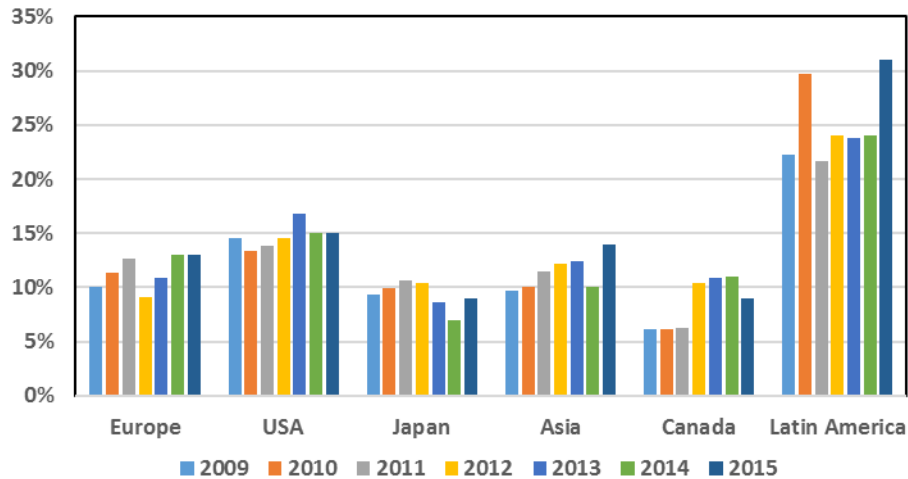
# Summing Up

*What does this mean for you?*

- Tissue and Containerboard good growth and excellent returns
- Graphic papers (coated, uncoated, newsprint) will stabilize at about 50% of peak consumption
- Users of recovered papers be prepared for shortage and to pay more
- Users of bleached softwood pulp be prepared to pay more
- Freight will always provide a barrier to imports, but can be substantially lower cost difference than fiber
- No substitute for being low cost in the domestic market as protection against imports and potential

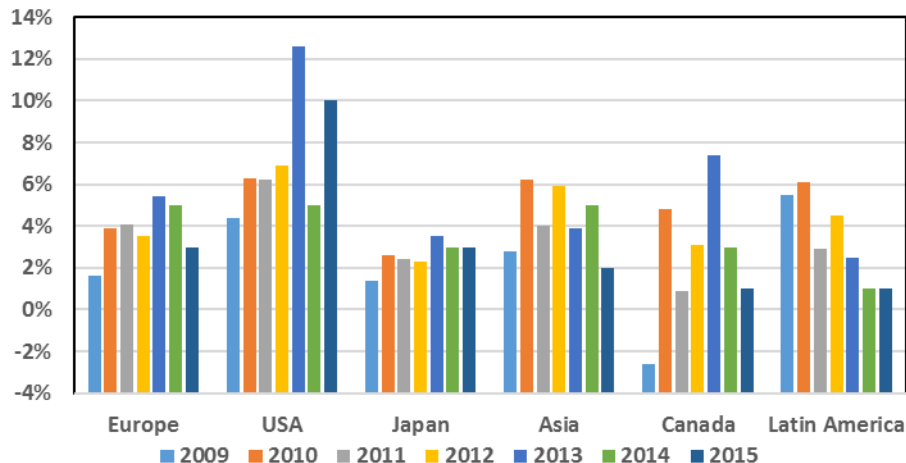
# Final thing to keep in mind ...

% EBITDA Margin



**Latin America has had the best EBITDA Margin for the last 10 Years**

% Return on Capital Employed



**USA has done the best job of investing while shareholders in Latin America are banks making slim margins**